

Chapter B

Connection to the MV utility distribution network

B1

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1 Supply of power at medium voltage

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The term "medium voltage" is commonly used for distribution systems with voltages above 1 kV and generally applied up to and including 52 kV (see IEC 601-01-28 Standard).

In this chapter, distribution networks which operate at voltages of 1,000 V or less are referred to as Low-Voltage systems, while systems of power distribution which require one stage of stepdown voltage transformation, in order to feed into low voltage networks, will be referred to as Medium- Voltage systems.

For economic and technical reasons the nominal voltage of medium-voltage distribution systems, as defined above, seldom exceeds 35 kV.

The main features which characterize a power-supply system include:

- The nominal voltage and related insulation levels
- The short-circuit current
- The rated normal current of items of plant and equipment
- The earthing system

1.1 Power supply characteristics of medium voltage utility distribution network

Nominal voltage and related insulation levels

The nominal voltage of a system or of an equipment is defined in IEC 60038 Standard as "the voltage by which a system or equipment is designated and to which certain operating characteristics are referred". Closely related to the nominal voltage is the "highest voltage for equipment" which concerns the level of insulation at normal working frequency, and to which other characteristics may be referred in relevant equipment recommendations.

The "highest voltage for equipment" is defined in IEC 60038 Standard as: "the maximum value of voltage for which equipment may be used, that occurs under normal operating conditions at any time and at any point on the system. It excludes voltage transients, such as those due to system switching, and temporary voltage variations".

Notes:

- 1- The highest voltage for equipment is indicated for nominal system voltages higher than 1,000 V only. It is understood that, particularly for some categories of equipment, normal operation cannot be ensured up to this "highest voltage for equipment", having regard to voltage sensitive characteristics such as losses of capacitors, magnetizing current of transformers, etc. In such cases, IEC standards specify the limit to which the normal operation of this equipment can be ensured.
- 2- It is understood that the equipment to be used in systems having nominal voltage not exceeding 1,000 V should be specified with reference to the nominal system voltage only, both for operation and for insulation.
- 3- The definition for "highest voltage for equipment" given in IEC 60038 Standard is identical to the definition given in IEC 62271-1 Standard for "rated voltage". IEC 62271-1 Standard concerns switchgear for voltages exceeding 1,000 V.

The following values of **Figure B1**, taken from IEC 60038 Standard, list the most-commonly used standard levels of medium-voltage distribution, and relate the nominal voltages to corresponding standard values of "Highest Voltage for Equipment".

These systems are generally three-wire systems unless otherwise indicated. The values shown are voltages between phases.

The values indicated in parentheses should be considered as non-preferred values. It is recommended that these values should not be used for new systems to be constructed in future.

It is recommended that in any one country the ratio between two adjacent nominal voltages should be not less than two.

Series 1 (for 50 Hz and 60 Hz networks)		
Nominal system voltage		Highest voltage for equipment
(kV)	(kV)	(kV)
3.3 ⁽¹⁾	3 ⁽¹⁾	3.6 ⁽¹⁾
6.6 ⁽¹⁾	6 ⁽¹⁾	7.2 ⁽¹⁾
11	10	12
-	15	17.5
22	20	24
33 ⁽²⁾	-	36 ⁽²⁾
-	35 ⁽²⁾	40.5 ⁽²⁾

(1) These values should not be used for public distribution systems.

(2) The unification of these values is under consideration.

Fig. B1 : Relation between nominal system voltages and highest voltages for the equipment

1 Supply of power at medium voltage

In order to ensure adequate protection of equipment against abnormally-medium short term power-frequency overvoltages, and transient overvoltages caused by lightning, switching, and system fault conditions, etc. all MV equipment must be specified to have appropriate rated insulation levels.

A "rated insulation level" is a set of specified dielectric withstand values covering various operating conditions. For MV equipment, in addition to the "highest voltage for equipment", it includes lightning impulse withstand and short-duration power frequency withstand.

Switchgear

Figure B2 shown below, lists normal values of "withstand" voltage requirements from IEC 62271-1 Standard. The choice between List 1 and List 2 values of table B2 depends on the degree of exposure to lightning and switching overvoltages⁽¹⁾, the type of neutral earthing, and the type of overvoltage protection devices, etc. (for further guidance reference should be made to IEC 60071).

Rated voltage U (r.m.s. value)	Rated lightning impulse withstand voltage (peak value)				Rated short-duration power-frequency withstand voltage (r.m.s. value)	
	List 1		List 2		To earth, between poles and across open switching device (kV)	Across the isolating distance (kV)
	To earth, between poles and across open switching device (kV)	Across the isolating distance (kV)	To earth, between poles and across open switching device (kV)	Across the isolating distance (kV)		
(kV)						
3.6	20	23	40	46	10	12
7.2	40	46	60	70	20	23
12	60	70	75	85	28	32
17.5	75	85	95	110	38	45
24	95	110	125	145	50	60
36	145	165	170	195	70	80
52	-	-	250	290	95	110
72.5	-	-	325	375	140	160

Note: The withstand voltage values "across the isolating distance" are valid only for the switching devices where the clearance between open contacts is designed to meet requirements specified for disconnectors (isolators).

Fig. B2 : Switchgear rated insulation levels

It should be noted that, at the voltage levels in question, no switching overvoltage ratings are mentioned. This is because overvoltages due to switching transients are less severe at these voltage levels than those due to lightning.

Transformers

Figure B3 shown below have been extracted from IEC 60076-3.

The significance of list 1 and list 2 is the same as that for the switchgear table, i.e. the choice depends on the degree of exposure to lightning, etc.

Highest voltage for equipment (r.m.s.)	Rated short duration power frequency withstand voltage (r.m.s.) (kV)	Rated lightning impulse withstand voltage (peak)	
		List 1 (kV)	List 2 (kV)
(kV)			
≤ 1.1	3	-	-
3.6	10	20	40
7.2	20	40	60
12	28	60	75
17.5	38	75	95
24	50	95	125
36	70	145	170
52	95	250	
72.5	140	325	

Fig. B3 : Transformers rated insulation levels

(1) This means basically that List 1 generally applies to switchgear to be used on underground-cable systems while List 2 is chosen for switchgear to be used on overhead-line systems.

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The national standards of any particular country are normally rationalized to include one or two levels only of voltage, current, and fault-levels, etc.

A circuit-breaker (or fuse switch, over a limited voltage range) is the only form of switchgear capable of safely breaking all kinds of fault currents occurring on a power system.

Other components

It is evident that the insulation performance of other MV components associated with these major items, e.g. porcelain or glass insulators, MV cables, instrument transformers, etc. must be compatible with that of the switchgear and transformers noted above. Test schedules for these items are given in appropriate IEC publications.

The national standards of any particular country are normally rationalized to include one or two levels only of voltage, current, and fault-levels, etc.

General note:

The IEC standards are intended for worldwide application and consequently embrace an extensive range of voltage and current levels. These reflect the diverse practices adopted in countries of different meteorologic, geographic and economic constraints.

Short-circuit current

Standard values of circuit-breaker short-circuit current-breaking capability are normally given in kilo-amperes.

These values refer to a 3-phase short-circuit condition, and are expressed as the average of the r.m.s. values of the AC component of current in each of the three phases.

For circuit-breakers in the rated voltage ranges being considered in this chapter, **Figure B4** gives standard short-circuit current-breaking ratings.

kV	3.6	7.2	12	17.5	24	36	52
kA	8	8	8	8	8	8	8
(rms)	10	12.5	12.5	12.5	12.5	12.5	12.5
	16	16	16	16	16	16	20
	25	25	25	25	25	25	
	40	40	40	40	40	40	
			50				

Fig. B4 : Standard short-circuit current-breaking ratings

Short-circuit current calculation

The rules for calculating short-circuit currents in electrical installations are presented in IEC standard 60909.

The calculation of short-circuit currents at various points in a power system can quickly turn into an arduous task when the installation is complicated.

The use of specialized software accelerates calculations.

This general standard, applicable for all radial and meshed power systems, 50 or 60 Hz and up to 550 kV, is extremely accurate and conservative.

It may be used to handle the different types of solid short-circuit (symmetrical or dissymmetrical) that can occur in an electrical installation:

- Three-phase short-circuit (all three phases), generally the type producing the highest currents
- Two-phase short-circuit (between two phases), currents lower than three-phase faults
- Two-phase-to-earth short-circuit (between two phases and earth)
- Phase-to-earth short-circuit (between a phase and earth), the most frequent type (80% of all cases).

When a fault occurs, the transient short-circuit current is a function of time and comprises two components (see **Fig. B5**).

- An AC component, decreasing to its steady-state value, caused by the various rotating machines and a function of the combination of their time constants
- A DC component, decreasing to zero, caused by the initiation of the current and a function of the circuit impedances

Practically speaking, one must define the short-circuit values that are useful in selecting system equipment and the protection system:

- I_k^s : rms value of the initial symmetrical current
- I_b : rms value of the symmetrical current interrupted by the switching device when the first pole opens at t_{min} (minimum delay)
- I_k : rms value of the steady-state symmetrical current
- I_p : maximum instantaneous value of the current at the first peak
- I_{DC} : DC value of the current

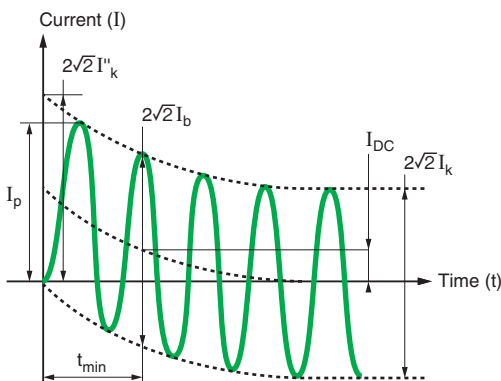


Fig. B5 : Graphic representation of short-circuit quantities as per IEC 60909

These currents are identified by subscripts 3, 2, 2E, 1, depending on the type of short-circuit, respectively three-phase, two-phase clear of earth, two-phase-to-earth, phase-to-earth.

The method, based on the Thevenin superposition theorem and decomposition into symmetrical components, consists in applying to the short-circuit point an equivalent source of voltage in view of determining the current. The calculation takes place in three steps.

- Define the equivalent source of voltage applied to the fault point. It represents the voltage existing just before the fault and is the rated voltage multiplied by a factor taking into account source variations, transformer on-load tap changers and the subtransient behavior of the machines.
- Calculate the impedances, as seen from the fault point, of each branch arriving at this point. For positive and negative-sequence systems, the calculation does not take into account line capacitances and the admittances of parallel, non-rotating loads.
- Once the voltage and impedance values are defined, calculate the characteristic minimum and maximum values of the short-circuit currents.

The various current values at the fault point are calculated using:

- The equations provided
- A summing law for the currents flowing in the branches connected to the node:
 - I_k^p (see Fig. B6 for I_k^p calculation, where voltage factor c is defined by the standard; geometric or algebraic summing)
 - $I_p = \kappa \times 2 \times I_k^p$, where κ is less than 2, depending on the R/X ratio of the positive sequence impedance for the given branch; peak summing
 - $I_b = \mu \times q \times I_k^p$, where μ and q are less than 1, depending on the generators and motors, and the minimum current interruption delay; algebraic summing
 - $I_k = I_k^p$, when the fault is far from the generator
 - $I_k = \lambda \times I_p$, for a generator, where I_r is the rated generator current and λ is a factor depending on its saturation inductance; algebraic summing.

Type of short-circuit	I_k^p	
	General situation	Distant faults
3-phase	$\frac{c \text{ Un}}{\sqrt{3} Z_1}$	$\frac{c \text{ Un}}{\sqrt{3} Z_1}$
2-phase	$\frac{c \text{ Un}}{Z_1 + Z_2}$	$\frac{c \text{ Un}}{2Z_1}$
2-phase-to-earth	$\frac{c \text{ Un} \sqrt{3} Z_2}{Z_1 Z_2 + Z_2 Z_0 + Z_1 Z_0}$	$\frac{c \text{ Un} \sqrt{3}}{Z_1 + 2Z_0}$
Phase-to-earth	$\frac{c \text{ Un} \sqrt{3}}{Z_1 + Z_2 + Z_0}$	$\frac{c \text{ Un} \sqrt{3}}{2 Z_1 + Z_0}$

Fig. B6 : Short-circuit currents as per IEC 60909

Characterization

There are 2 types of system equipment, based on whether or not they react when a fault occurs.

Passive equipment

This category comprises all equipment which, due to its function, must have the capacity to transport both normal current and short-circuit current. This equipment includes cables, lines, busbars, disconnecting switches, switches, transformers, series reactances and capacitors, instrument transformers.

For this equipment, the capacity to withstand a short-circuit without damage is defined in terms of:

- Electrodynamic withstand ("peak withstand current"; value of the peak current expressed in kA), characterizing mechanical resistance to electrodynamic stress
- Thermal withstand ("short time withstand current"; rms value expressed in kA for duration between 0,5 and 3 seconds, with a preferred value of 1 second), characterizing maximum permissible heat dissipation.

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Active equipment

This category comprises the equipment designed to clear short-circuit currents, i.e. circuit-breakers and fuses. This property is expressed by the breaking capacity and, if required, the making capacity when a fault occurs.

■ Breaking capacity (see Fig. B7)

This basic characteristic of a fault interrupting device is the maximum current (rms value expressed in kA) it is capable of breaking under the specific conditions defined by the standards; in the IEC 62271-100 standard, it refers to the rms value of the AC component of the short-circuit current. In some other standards, the rms value of the sum of the 2 components (AC and DC) is specified, in which case, it is the "asymmetrical current".

The breaking capacity depends on other factors such as:

- Voltage
- R/X ratio of the interrupted circuit
- Power system natural frequency
- Number of breaking operations at maximum current, for example the cycle: O - C/O - C/O (O = opening, C = closing)

The breaking capacity is a relatively complicated characteristic to define and it therefore comes as no surprise that the same device can be assigned different breaking capacities depending on the standard by which it is defined.

■ Short-circuit making capacity

In general, this characteristic is implicitly defined by the breaking capacity because a device should be able to close for a current that it can break.

Sometimes, the making capacity needs to be higher, for example for circuit-breakers protecting generators.

The making capacity is defined in terms of peak value (expressed in kA) because the first asymmetric peak is the most demanding from an electrodynamic point of view.

For example, according to standard IEC 62271-100, a circuit-breaker used in a 50 Hz power system must be able to handle a peak making current equal to 2.5 times the rms breaking current (2.6 times for 60 Hz systems).

Making capacity is also required for switches, and sometimes for disconnectors, even if these devices are not able to clear the fault.

■ Prospective short-circuit breaking current

Some devices have the capacity to limit the fault current to be interrupted.

Their breaking capacity is defined as the maximum prospective breaking current that would develop during a solid short-circuit across the upstream terminals of the device.

Specific device characteristics

The functions provided by various interrupting devices and their main constraints are presented in Figure B8.

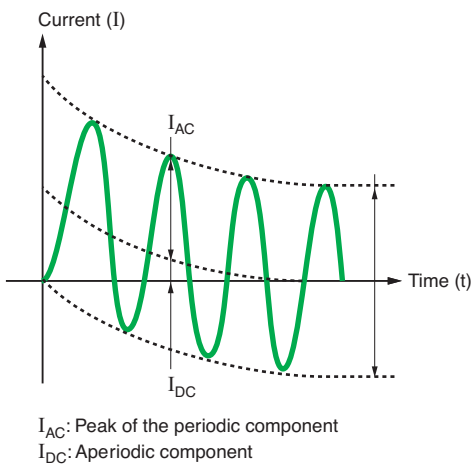


Fig. B7 : Rated breaking current of a circuit-breaker subjected to a short-circuit as per IEC 60056

Device	Isolation of two active networks	Current switching conditions		Main constrains
		Normal	Fault	
Disconnector	Yes	No	No	Longitudinal input/output isolation
Switch	No	Yes	No	Making and breaking of normal load current Short-circuit making capacity
Contactor	No	Yes	No	Rated making and breaking capacities Maximum making and breaking capacities Duty and endurance characteristics
Circuit-breaker	No	Yes	Yes	Short-circuit breaking capacity Short-circuit making capacity
Fuse	No	No	Yes	Minimum short-circuit breaking capacity Maximum short-circuit breaking capacity

Fig. B8 : Functions provided by interrupting devices

The most common normal current rating for general-purpose MV distribution switchgear is 400 A.

Rated normal current

The rated normal current is defined as “the r.m.s. value of the current which can be carried continuously at rated frequency with a temperature rise not exceeding that specified by the relevant product standard”.

The rated normal current requirements for switchgear are decided at the substation design stage.

The most common normal current rating for general-purpose MV distribution switchgear is 400 A.

In industrial areas and medium-load-density urban districts, circuits rated at 630 A are sometimes required, while at bulk-supply substations which feed into MV networks,

800 A; 1,250 A; 1,600 A; 2,500 A and 4,000 A circuit-breakers are listed as standard ratings for incoming-transformer circuits, bus-section and bus-coupler CBs, etc.

For MV/LV transformer with a normal primary current up to roughly 60 A, a MV switch-fuse combination can be used. For higher primary currents, switch-fuse combination usually does not have the required performances.

There are no IEC-recommended rated current values for switch-fuse combinations.

The actual rated current of a given combination, meaning a switchgear base and defined fuses, is provided by the manufacturer of the combination as a table "fuse reference / rated current". These values of the rated current are defined by considering parameters of the combination as:

- Normal thermal current of the fuses
- Necessary derating of the fuses, due to their usage within the enclosure.

When combinations are used for protecting transformers, then further parameters are to be considered, as presented in Appendix A of the IEC 62271-105 and in the IEC 60787. They are mainly:

- The normal MV current of the transformer
- The possible need for overloading the transformer
- The inrush magnetizing current
- The MV short-circuit power
- The tapping switch adjustment range.

Manufacturers usually provide an application table "service voltage / transformer power / fuse reference" based on standard distribution network and transformer parameters, and such table should be used with care, if dealing with unusual installations.

In such a scheme, the load-break switch should be suitably fitted with a tripping device e.g. with a relay to be able to trip at low fault-current levels which must cover (by an appropriate margin) the rated minimum breaking current of the MV fuses. In this way, medium values of fault current which are beyond the breaking capability of the load-break switch will be cleared by the fuses, while low fault-current values, that cannot be correctly cleared by the fuses, will be cleared by the tripped load-break switch.

Influence of the ambient temperature and altitude on the rated current

Normal-current ratings are assigned to all current-carrying electrical appliances, and upper limits are decided by the acceptable temperature rise caused by the I^2R (watts) dissipated in the conductors, (where I = r.m.s. current in amperes and R = the resistance of the conductor in ohms), together with the heat produced by magnetic-hysteresis and eddy-current losses in motors, transformers, steel enclosures, etc. and dielectric losses in cables and capacitors, where appropriate.

The temperature rise above the ambient temperature will depend mainly on the rate at which the heat is removed. For example, large currents can be passed through electric motor windings without causing them to overheat, simply because a cooling fan fixed to the shaft of the motor removes the heat at the same rate as it is produced, and so the temperature reaches a stable value below that which could damage the insulation and result in a burnt-out motor.

The normal-current values recommended by IEC are based on ambient-air temperatures common to temperate climates at altitudes not exceeding 1,000 metres, so that items which depend on natural cooling by radiation and air-convection will overheat if operated at rated normal current in a tropical climate and/ or at altitudes exceeding 1,000 metres. In such cases, the equipment has to be derated, i.e. be assigned a lower value of normal current rating.

The case of transformer is addressed in IEC 60076-2.

B8

Earth faults on medium-voltage systems can produce dangerous voltage levels on LV installations. LV consumers (and substation operating personnel) can be safeguarded against this danger by:

- Restricting the magnitude of MV earth-fault currents
- Reducing the substation earthing resistance to the lowest possible value
- Creating equipotential conditions at the substation and at the consumer's installation

Earthing systems

Earthing and equipment-bonding earth connections require careful consideration, particularly regarding safety of the LV consumer during the occurrence of a short-circuit to earth on the MV system.

Earth electrodes

In general, it is preferable, where physically possible, to separate the electrode provided for earthing exposed conductive parts of MV equipment from the electrode intended for earthing the LV neutral conductor. This is commonly practised in rural systems where the LV neutral-conductor earth electrode is installed at one or two spans of LV distribution line away from the substation.

In most cases, the limited space available in urban substations precludes this practice, i.e. there is no possibility of separating a MV electrode sufficiently from a LV electrode to avoid the transference of (possibly dangerous) voltages to the LV system.

Earth-fault current

Earth-fault current levels at medium voltage are generally (unless deliberately restricted) comparable to those of a 3-phase short-circuit.

Such currents passing through an earth electrode will raise its voltage to a medium value with respect to "remote earth" (the earth surrounding the electrode will be raised to a medium potential; "remote earth" is at zero potential).

For example, 10,000 A of earth-fault current passing through an electrode with an (unusually low) resistance of 0.5 ohms will raise its voltage to 5,000 V.

Providing that all exposed metal in the substation is "bonded" (connected together) and then connected to the earth electrode, and the electrode is in the form of (or is connected to) a grid of conductors under the floor of the substation, then there is no danger to personnel, since this arrangement forms an equipotential "cage" in which all conductive material, including personnel, is raised to the same potential.

Transferred potential

A danger exists however from the problem known as Transferred Potential. It will be seen in **Figure B9** that the neutral point of the LV winding of the MV/LV transformer is also connected to the common substation earth electrode, so that the neutral conductor, the LV phase windings and all phase conductors are also raised to the electrode potential.

Low-voltage distribution cables leaving the substation will transfer this potential to consumers installations. It may be noted that there will be no LV insulation failure between phases or from phase to neutral since they are all at the same potential. It is probable, however, that the insulation between phase and earth of a cable or some part of an installation would fail.

Solutions

A first step in minimizing the obvious dangers of transferred potentials is to reduce the magnitude of MV earth-fault currents. This is commonly achieved by earthing the MV system through resistors or reactors at the star points of selected transformers⁽¹⁾, located at bulk-supply substations.

A relatively medium transferred potential cannot be entirely avoided by this means, however, and so the following strategy has been adopted in some countries.

The equipotential earthing installation at a consumer's premises represents a remote earth, i.e. at zero potential. However, if this earthing installation were to be connected by a low-impedance conductor to the earth electrode at the substation, then the equipotential conditions existing in the substation would also exist at the consumer's installation.

Low-impedance interconnection

This low-impedance interconnection is achieved simply by connecting the neutral conductor to the consumer's equipotential installation, and the result is recognized as the TN earthing system (IEC 60364) as shown in diagram A of **Figure B10** next page.

The TN system is generally associated with a Protective Multiple Earthing (PME) scheme, in which the neutral conductor is earthed at intervals along its length (every 3rd or 4th pole on a LV overhead-line distributor) and at each consumer's service position. It can be seen that the network of neutral conductors radiating from a substation, each of which is earthed at regular intervals, constitutes, together with the substation earthing, a very effective low-resistance earth electrode.

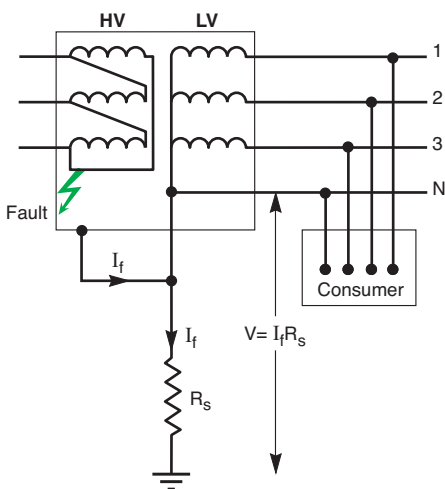


Fig. B9 : Transferred potential

(1) The others being unearthed. A particular case of earth-fault current limitation is by means of a Petersen coil.

Diagram		Rs value
<p>A - TN-a</p>	<p>B - IT-a</p>	<p>Cases A and B</p> <p>No particular resistance value for Rs is imposed in these cases</p>
<p>C - TT-a</p>	<p>D - IT-b</p>	<p>Cases C and D</p> $R_s \leq \frac{U_w - U_0}{I_m}$ <p>Where</p> <ul style="list-style-type: none"> U_w = the rated normal-frequency withstand voltage for low-voltage equipment at consumer installations U_0 = phase to neutral voltage at consumer's installations I_m = maximum value of MV earth-fault current
<p>E - TT-b</p>	<p>F - IT-c</p>	<p>Cases E and F</p> $R_s \leq \frac{U_{ws} - U}{I_m}$ <p>Where</p> <ul style="list-style-type: none"> U_{ws} = the normal-frequency withstand voltage for low-voltage equipments in the substation (since the exposed conductive parts of these equipments are earthed via Rs) U = phase to neutral voltage at the substation for the TT(s) system, but the phase-to-phase voltage for the IT(s) system I_m = maximum value of MV earth-fault current

In cases E and F the LV protective conductors (bonding exposed conductive parts) in the substation are earthed via the substation earth electrode, and it is therefore the substation LV equipment (only) that could be subjected to overvoltage.

Notes:

- For TN-a and IT-a, the MV and LV exposed conductive parts at the substation and those at the consumer's installations, together with the LV neutral point of the transformer, are all earthed via the substation electrode system.
 - For TT-a and IT-b, the MV and LV exposed conductive parts at the substation, together with the LV neutral point of the transformer are earthed via the substation electrode system.
 - For TT-b and IT-c, the LV neutral point of the transformer is separately earthed outside of the area of influence of the substation earth electrode.
- U_w and U_{ws} are commonly given the (IEC 60364-4-44) value $U_0 + 1200$ V, where U_0 is the nominal phase-to-neutral voltage of the LV system concerned.

Fig. B10 : Maximum earthing resistance R_s at a MV/LV substation to ensure safety during a short-circuit to earth fault on the medium-voltage equipment for different earthing systems

The combination of restricted earth-fault currents, equipotential installations and low resistance substation earthing, results in greatly reduced levels of overvoltage and limited stressing of phase-to-earth insulation during the type of MV earth-fault situation described above.

Limitation of the MV earth-fault current and earth resistance of the substation

Another widely-used earthing system is shown in diagram C of Figure B10. It will be seen that in the TT system, the consumer's earthing installation (being isolated from that of the substation) constitutes a remote earth.

This means that, although the transferred potential will not stress the phase-to-phase insulation of the consumer's equipment, the phase-to-earth insulation of all three phases will be subjected to overvoltage.

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The strategy in this case, is to reduce the resistance of the substation earth electrode, such that the standard value of 5-second withstand-voltage-to-earth for LV equipment and appliances will not be exceeded.

Practical values adopted by one national electrical power-supply authority, on its 20 kV distribution systems, are as follows:

- Maximum earth-fault current in the neutral connection on overhead line distribution systems, or mixed (O/H line and U/G cable) systems, is 300 A
- Maximum earth-fault current in the neutral connection on underground systems is 1,000 A

The formula required to determine the maximum value of earthing resistance R_s at the substation, to ensure that the LV withstand voltage will not be exceeded, is:

$$R_s = \frac{U_w - U_o}{I_m} \text{ in ohms (see cases C and D in Figure B10).}$$

Where

U_w = the lowest standard value (in volts) of short-term (5 s) withstand voltage for the consumer's installation and appliances = $U_o + 1200 \text{ V}$ (IEC 60364-4-44)

U_o = phase to neutral voltage (in volts) at the consumer's LV service position

I_m = maximum earth-fault current on the MV system (in amps). This maximum earth fault current I_m is the vectorial sum of maximum earth-fault current in the neutral connection and total unbalanced capacitive current of the network.

A third form of system earthing referred to as the "IT" system in IEC 60364 is commonly used where continuity of supply is essential, e.g. in hospitals, continuous-process manufacturing, etc. The principle depends on taking a supply from an unearthed source, usually a transformer, the secondary winding of which is unearthed, or earthed through a medium impedance ($\geq 1,000$ ohms). In these cases, an insulation failure to earth in the low-voltage circuits supplied from the secondary windings will result in zero or negligible fault-current flow, which can be allowed to persist until it is convenient to shut-down the affected circuit to carry out repair work.

Diagrams B, D and F (Figure B10)

They show IT systems in which resistors (of approximately 1,000 ohms) are included in the neutral earthing lead.

If however, these resistors were removed, so that the system is unearthed, the following notes apply.

Diagram B (Figure B10)

All phase wires and the neutral conductor are "floating" with respect to earth, to which they are "connected" via the (normally very medium) insulation resistances and (very small) capacitances between the live conductors and earthed metal (conduits, etc.).

Assuming perfect insulation, all LV phase and neutral conductors will be raised by electrostatic induction to a potential approaching that of the equipotential conductors.

In practice, it is more likely, because of the numerous earth-leakage paths of all live conductors in a number of installations acting in parallel, that the system will behave similarly to the case where a neutral earthing resistor is present, i.e. all conductors will be raised to the potential of the substation earth.

In these cases, the overvoltage stresses on the LV insulation are small or non-existent.

Diagrams D and F (Figure B10)

In these cases, the medium potential of the substation (S/S) earthing system acts on the isolated LV phase and neutral conductors:

- Through the capacitance between the LV windings of the transformer and the transformer tank
- Through capacitance between the equipotential conductors in the S/S and the cores of LV distribution cables leaving the S/S
- Through current leakage paths in the insulation, in each case.

At positions outside the area of influence of the S/S earthing, system capacitances exist between the conductors and earth at zero potential (capacitances between cores are irrelevant - all cores being raised to the same potential).

The result is essentially a capacitive voltage divider, where each "capacitor" is shunted by (leakage path) resistances.

In general, LV cable and installation wiring capacitances to earth are much larger, and the insulation resistances to earth are much smaller than those of the corresponding parameters at the S/S, so that most of the voltage stresses appear at the substation between the transformer tank and the LV winding.

The rise in potential at consumers' installations is not likely therefore to be a problem where the MV earth-fault current level is restricted as previously mentioned.

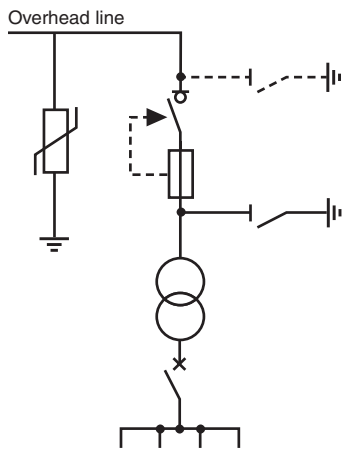


Fig. B11 : Single-line service

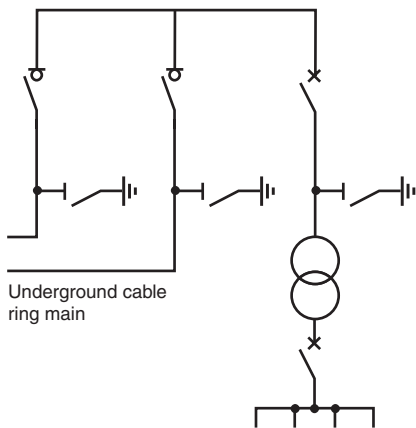


Fig. B12 : Ring-main service

(1) Copper is cathodic to most other metals and therefore resists corrosion.

(2) A ring main is a continuous distributor in the form of a closed loop, which originates and terminates on one set of busbars. Each end of the loop is controlled by its own circuit-breaker. In order to improve operational flexibility the busbars are often divided into two sections by a normally closed bus-section circuit-breaker, and each end of the ring is connected to a different section.

An interconnector is a continuous untapped feeder connecting the busbars of two substations. Each end of the interconnector is usually controlled by a circuit breaker.

An interconnector-distributor is an interconnector which supplies one or more distribution substations along its length.

All IT-earthed transformers, whether the neutral point is isolated or earthed through a medium impedance, are routinely provided with an overvoltage limiting device which will automatically connect the neutral point directly to earth if an overvoltage condition approaches the insulation-withstand level of the LV system.

In addition to the possibilities mentioned above, several other ways in which these overvoltages can occur are described in Clause 3.1.

This kind of earth-fault is very rare, and when does occur is quickly detected and cleared by the automatic tripping of a circuit-breaker in a properly designed and constructed installation.

Safety in situations of elevated potentials depends entirely on the provision of properly arranged equipotential areas, the basis of which is generally in the form of a widemeshed grid of interconnected bare copper conductors connected to vertically-driven copper-clad⁽¹⁾ steel rods.

The equipotential criterion to be respected is that which is mentioned in Chapter F dealing with protection against electric shock by indirect contact, namely: that the potential between any two exposed metal parts which can be touched simultaneously by any parts the body must never, under any circumstances, exceed 50 V in dry conditions, or 25 V in wet conditions.

Special care should be taken at the boundaries of equipotential areas to avoid steep potential gradients on the surface of the ground which give rise to dangerous "step potentials".

This question is closely related to the safe earthing of boundary fences and is further discussed in Sub-clause 3.1.

1.2 Different MV service connections

According to the type of medium-voltage network, the following supply arrangements are commonly adopted.

Single-line service

The substation is supplied by a single circuit tee-off from a MV distributor (cable or line).

In general, the MV service is connected into a panel containing a load-break/ isolating switch-fuse combination and earthing switches, as shown in **Figure B11**.

In some countries a pole-mounted transformer with no MV switchgear or fuses (at the pole) constitutes the "substation". This type of MV service is very common in rural areas.

Protection and switching devices are remote from the transformer, and generally control a main overhead line, from which a number of these elementary service lines are tapped.

Ring-main service

Ring-main units (RMU) are normally connected to form a MV ring main⁽²⁾ or interconnector-distributor⁽²⁾, such that the RMU busbars carry the full ring-main or interconnector current (see **Fig. B12**).

The RMU consists of three units, integrated to form a single assembly, viz:

- 2 incoming units, each containing a load break/isolating switch and a circuit earthing switch
- 1 outgoing and general protection unit, containing a load-break switch and MV fuses, or a combined load-break/fuse switch, or a circuit-breaker and isolating switch, together with a circuit-earthing switch in each case.

All load-break switches and earthing switches are fully rated for short-circuit current-making duty.

This arrangement provides the user with a two-source supply, thereby reducing considerably any interruption of service due to system faults or operations by the supply authority, etc.

The main application for RMUs is in utility supply MV underground-cable networks in urban areas.

Parallel feeders service

Where a MV supply connection to two lines or cables originating from the same busbar of a substation is possible, a similar MV switchboard to that of a RMU is commonly used (see **Fig. B13**).

The main operational difference between this arrangement and that of a RMU is that the two incoming panels are mutually interlocked, such that one incoming switch only can be closed at a time, i.e. its closure prevents the closure of the other.

On the loss of power supply, the closed incoming switch must be opened and the (formerly open) switch can then be closed.

The sequence may be carried out manually or automatically.

This type of switchboard is used particularly in networks of medium-load density and in rapidly-expanding urban areas supplied by MV underground cable systems.

1.3 Some operational aspects of MV distribution networks

Overhead lines

Medium winds, ice formation, etc., can cause the conductors of overhead lines to touch each other, thereby causing a momentary (i.e. not permanent) short-circuit fault.

Insulation failure due to broken ceramic or glass insulators, caused by air-borne debris; careless use of shot-guns, etc., or again, heavily polluted insulator surfaces, can result in a short-circuit to earth.

Many of these faults are self-clearing. For example, in dry conditions, broken insulators can very often remain in service undetected, but are likely to flashover to earth (e.g. to a metal supporting structure) during a rainstorm. Moreover, polluted surfaces generally cause a flashover to earth only in damp conditions.

The passage of fault current almost invariably takes the form of an electric arc, the intense heat of which dries the current path, and to some extent, re-establishes its insulating properties. In the meantime, protective devices have usually operated to clear the fault, i.e. fuses have blown or a circuit-breaker has tripped.

Experience has shown that in the large majority of cases, restoration of supply by replacing fuses or by re-closing a circuit-breaker will be successful.

For this reason it has been possible to considerably improve the continuity of service on MV overhead-line distribution networks by the application of automatic circuit-breaker reclosing schemes at the origin of the circuits concerned.

These automatic schemes permit a number of reclosing operations if a first attempt fails, with adjustable time delays between successive attempts (to allow de-ionization of the air at the fault) before a final lock-out of the circuit-breaker occurs, after all (generally three) attempts fail.

Other improvements in service continuity are achieved by the use of remotely-controlled section switches and by automatic isolating switches which operate in conjunction with an auto-reclosing circuit-breaker.

This last scheme is exemplified by the final sequence shown in **Figure B14** next page.

The principle is as follows: if, after two reclosing attempts, the circuit-breaker trips, the fault is assumed to be permanent, then there are two possibilities:

- The fault is on the section downstream the Automatic Line Switch, and while the feeder is dead the ALS opens to isolate this section of the network, before the third (and final) reclosing takes place,
- The fault is on the section upstream the ALS and the circuit-breaker will make a third reclosing attempt and thus trip and lock out.

While these measures have greatly improved the reliability of supplies from MV overhead line systems, the consumers must, where considered necessary, make their own arrangements to counter the effects of momentary interruptions to supply (between reclosures), for example:

- Uninterruptible standby emergency power
- Lighting that requires no cooling down before re-striking ("hot restrike").

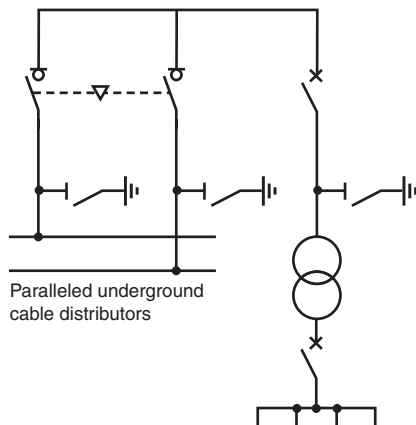


Fig. B13 : Parallel feeders service

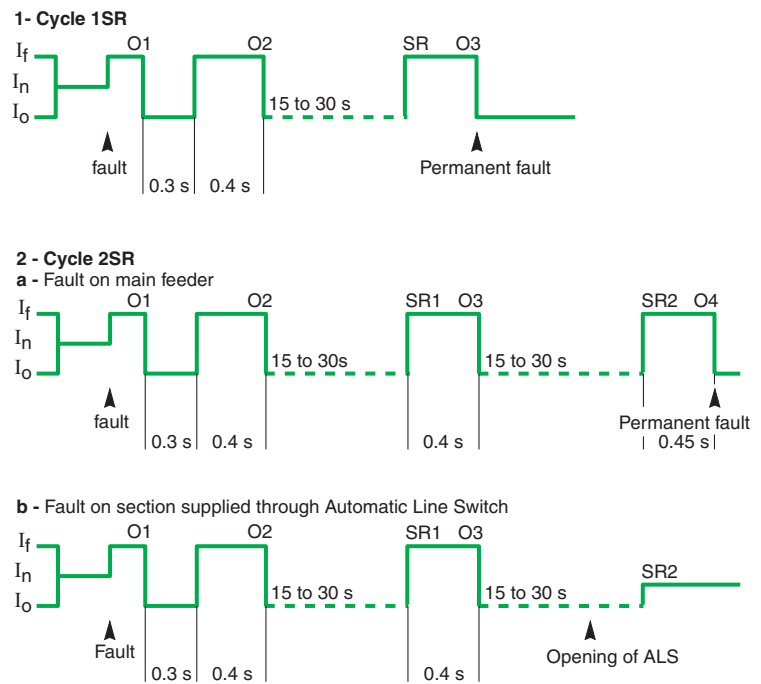


Fig. B14 : Automatic reclosing cycles of a circuit-breaker controlling a radial MV feeder

Underground cable networks

Faults on underground cable networks are sometimes the result of careless workmanship by cable jointers or by cable laying contractors, etc., but are more commonly due to damage from tools such as pick-axes, pneumatic drills and trench excavating machines, and so on, used by other utilities.

Insulation failures sometimes occur in cable terminating boxes due to overvoltage, particularly at points in a MV system where an overhead line is connected to an underground cable. The overvoltage in such a case is generally of atmospheric origin, and electromagnetic-wave reflection effects at the joint box (where the natural impedance of the circuit changes abruptly) can result in overstressing of the cable-box insulation to the point of failure. Overvoltage protection devices, such as lightning arresters, are frequently installed at these locations.

Faults occurring in cable networks are less frequent than those on overhead (O/H) line systems, but are almost invariably permanent faults, which require more time for localization and repair than those on O/H lines.

Where a cable fault occurs on a ring, supply can be quickly restored to all consumers when the faulty section of cable has been determined.

If, however, the fault occurs on a radial feeder, the delay in locating the fault and carrying out repair work can amount to several hours, and will affect all consumers downstream of the fault position. In any case, if supply continuity is essential on all, or part of, an installation, a standby source must be provided.

Remote control of MV networks

Remote control on MV feeders is useful to reduce outage durations in case of cable fault by providing an efficient and fast mean for loop configuration. This is achieved by motor operated switches implemented in some of the substations along the loop associated with relevant remote telecontrol units. Remote controlled substation will always be reenergized through telecontrolled operation when the other ones could have to wait for further manual operation.

Centralized remote control, based on SCADA (Supervisory Control And Data Acquisition) systems and recent developments in IT (Information Technology) techniques, is becoming more and more common in countries in which the complexity of highly interconnected systems justifies the expenditure.

2 Procedure for the establishment of a new substation

B14

Large consumers of electricity are invariably supplied at MV.

On LV systems operating at 120/208 V (3-phase 4-wires), a load of 50 kVA might be considered to be “large”, while on a 240/415 V 3-phase system a “large” consumer could have a load in excess of 100 kVA. Both systems of LV distribution are common in many parts of the world.

As a matter of interest, the IEC recommends a “world” standard of 230/400 V for 3-phase 4-wire systems. This is a compromise level and will allow existing systems which operate at 220/380 V and at 240/415 V, or close to these values, to comply with the proposed standard simply by adjusting the off-circuit tapping switches of standard distribution transformers.

The distance over which the energy has to be transmitted is a further factor in considering an MV or LV service. Services to small but isolated rural consumers are obvious examples.

The decision of a MV or LV supply will depend on local circumstances and considerations such as those mentioned above, and will generally be imposed by the utility for the district concerned.

When a decision to supply power at MV has been made, there are two widely-followed methods of proceeding:

1 - The power-supplier constructs a standard substation close to the consumer's premises, but the MV/LV transformer(s) is (are) located in transformer chamber(s) inside the premises, close to the load centre

2 - The consumer constructs and equips his own substation on his own premises, to which the power supplier makes the MV connection

In method no. **1** the power supplier owns the substation, the cable(s) to the transformer(s), the transformer(s) and the transformer chamber(s), to which he has unrestricted access.

The transformer chamber(s) is (are) constructed by the consumer (to plans and regulations provided by the supplier) and include plinths, oil drains, fire walls and ceilings, ventilation, lighting, and earthing systems, all to be approved by the supply authority.

The tariff structure will cover an agreed part of the expenditure required to provide the service.

Whichever procedure is followed, the same principles apply in the conception and realization of the project. The following notes refer to procedure no. **2**.

The consumer must provide certain data to the utility at the earliest stage of the project.

2.1 Preliminary information

Before any negotiations or discussions can be initiated with the supply authorities, the following basic elements must be established:

Maximum anticipated power (kVA) demand

Determination of this parameter is described in Chapter A, and must take into account the possibility of future additional load requirements. Factors to evaluate at this stage are:

- The utilization factor (k_u)
- The simultaneity factor (k_s)

Layout plans and elevations showing location of proposed substation

Plans should indicate clearly the means of access to the proposed substation, with dimensions of possible restrictions, e.g. entrances corridors and ceiling height, together with possible load (weight) bearing limits, and so on, keeping in mind that:

- The power-supply personnel must have free and unrestricted access to the MV equipment in the substation at all times
- Only qualified and authorized consumer's personnel are allowed access to the substation
- Some supply authorities or regulations require that the part of the installation operated by the authority is located in a separated room from the part operated by the customer.

Degree of supply continuity required

The consumer must estimate the consequences of a supply failure in terms of its duration:

- Loss of production
- Safety of personnel and equipment

The utility must give specific information to the prospective consumer.

2.2 Project studies

From the information provided by the consumer, the power-supplier must indicate:

The type of power supply proposed, and define:

- The kind of power-supply system: overheadline or underground-cable network
- Service connection details: single-line service, ring-main installation, or parallel feeders, etc.
- Power (kVA) limit and fault current level

The nominal voltage and rated voltage (Highest voltage for equipment)

Existing or future, depending on the development of the system.

Metering details which define:

- The cost of connection to the power network
- Tariff details (consumption and standing charges)

The utility must give official approval of the equipment to be installed in the substation, and of proposed methods of installation.

2.3 Implementation

Before any installation work is started, the official agreement of the power-supplier must be obtained. The request for approval must include the following information, largely based on the preliminary exchanges noted above:

- Location of the proposed substation
- Single-line diagram of power circuits and connections, together with earthing-circuit proposals
- Full details of electrical equipment to be installed, including performance characteristics
- Layout of equipment and provision for metering components
- Arrangements for power-factor improvement if required
- Arrangements provided for emergency standby power plant (MV or LV) if eventually required

After testing and checking of the installation by an independent test authority, a certificate is granted which permits the substation to be put into service.

2.4 Commissioning

When required by the authority, commissioning tests must be successfully completed before authority is given to energize the installation from the power supply system. Even if no test is required by the authority it is better to do the following verification tests:

- Measurement of earth-electrode resistances
- Continuity of all equipotential earth-and safety bonding conductors
- Inspection and functional testing of all MV components
- Insulation checks of MV equipment
- Dielectric strength test of transformer oil (and switchgear oil if appropriate), if applicable
- Inspection and testing of the LV installation in the substation
- Checks on all interlocks (mechanical key and electrical) and on all automatic sequences
- Checks on correct protective-relay operation and settings

It is also imperative to check that all equipment is provided, such that any properly executed operation can be carried out in complete safety. On receipt of the certificate of conformity (if required):

- Personnel of the power-supply authority will energize the MV equipment and check for correct operation of the metering
- The installation contractor is responsible for testing and connection of the LV installation

When finally the substation is operational:

- The substation and all equipment belongs to the consumer
- The power-supply authority has operational control over all MV switchgear in the substation, e.g. the two incoming load-break switches and the transformer MV switch (or CB) in the case of a RingMainUnit, together with all associated MV earthing switches
- The power-supply personnel has unrestricted access to the MV equipment
- The consumer has independent control of the MV switch (or CB) of the transformer(s) only, the consumer is responsible for the maintenance of all substation equipment, and must request the power-supply authority to isolate and earth the switchgear to allow maintenance work to proceed. The power supplier must issue a signed permit-to-work to the consumers maintenance personnel, together with keys of locked-off isolators, etc. at which the isolation has been carried out.

The subject of protection in the electrical power industry is vast: it covers all aspects of safety for personnel, and protection against damage or destruction of property, plant, and equipment.

These different aspects of protection can be broadly classified according to the following objectives:

- Protection of personnel and animals against the dangers of overvoltages and electric shock, fire, explosions, and toxic gases, etc.
- Protection of the plant, equipment and components of a power system against the stresses of short-circuit faults, atmospheric surges (lightning) and power-system instability (loss of synchronism) etc.
- Protection of personnel and plant from the dangers of incorrect power-system operation, by the use of electrical and mechanical interlocking. All classes of switchgear (including, for example, tap-position selector switches on transformers, and so on...) have well-defined operating limits. This means that the order in which the different kinds of switching device can be safely closed or opened is vitally important. Interlocking keys and analogous electrical control circuits are frequently used to ensure strict compliance with correct operating sequences.

It is beyond the scope of a guide to describe in full technical detail the numerous schemes of protection available to power-systems engineers, but it is hoped that the following sections will prove to be useful through a discussion of general principles. While some of the protective devices mentioned are of universal application, descriptions generally will be confined to those in common use on MV and LV systems only, as defined in Sub-clause 1.1 of this Chapter.

Protection against electric shocks and overvoltages is closely related to the achievement of efficient (low resistance) earthing and effective application of the principles of equipotential environments.

3.1 Protection against electric shocks

Protective measures against electric shock are based on two common dangers:

- Contact with an active conductor, i.e. which is live with respect to earth in normal circumstances. This is referred to as a “direct contact” hazard.
- Contact with a conductive part of an apparatus which is normally dead, but which has become live due to insulation failure in the apparatus. This is referred to as an “indirect contact” hazard.

It may be noted that a third type of shock hazard can exist in the proximity of MV or LV (or mixed) earth electrodes which are passing earth-fault currents. This hazard is due to potential gradients on the surface of the ground and is referred to as a “step-voltage” hazard; shock current enters one foot and leaves by the other foot, and is particularly dangerous for four-legged animals. A variation of this danger, known as a “touch voltage” hazard can occur, for instance, when an earthed metallic part is situated in an area in which potential gradients exist.

Touching the part would cause current to pass through the hand and both feet.

Animals with a relatively long front-to-hind legs span are particularly sensitive to step-voltage hazards and cattle have been killed by the potential gradients caused by a low voltage (230/400 V) neutral earth electrode of insufficiently low resistance.

Potential-gradient problems of the kind mentioned above are not normally encountered in electrical installations of buildings, providing that equipotential conductors properly bond all exposed metal parts of equipment and all extraneous metal (i.e. not part of an electrical apparatus or the installation - for example structural steelwork, etc.) to the protective earthing conductor.

Direct-contact protection or basic protection

The main form of protection against direct contact hazards is to contain all live parts in housings of insulating material or in metallic earthed housings, by placing out of reach (behind insulated barriers or at the top of poles) or by means of obstacles.

Where insulated live parts are housed in a metal envelope, for example transformers, electric motors and many domestic appliances, the metal envelope is connected to the installation protective earthing system.

For MV switchgear, the IEC standard 62271-200 (Prefabricated Metal Enclosed switchgear and controlgear for voltages up to 52 kV) specifies a minimum Protection Index (IP coding) of IP2X which ensures the direct-contact protection. Furthermore, the metallic enclosure has to demonstrate an electrical continuity, then establishing a good segregation between inside and outside of the enclosure. Proper grounding of the enclosure further participates to the electrical protection of the operators under normal operating conditions.

For LV appliances this is achieved through the third pin of a 3-pin plug and socket. Total or even partial failure of insulation to the metal, can raise the voltage of the envelope to a dangerous level (depending on the ratio of the resistance of the leakage path through the insulation, to the resistance from the metal envelope to earth).

Indirect-contact protection or fault protection

A person touching the metal envelope of an apparatus with a faulty insulation, as described above, is said to be making an indirect contact.

An indirect contact is characterized by the fact that a current path to earth exists (through the protective earthing (PE) conductor) in parallel with the shock current through the person concerned.

Case of fault on L.V. system

Extensive tests have shown that, providing the potential of the metal envelope is not greater than 50 V with respect to earth, or to any conductive material within reaching distance, no danger exists.

Indirect-contact hazard in the case of a MV fault

If the insulation failure in an apparatus is between a MV conductor and the metal envelope, it is not generally possible to limit the rise of voltage of the envelope to 50 V or less, simply by reducing the earthing resistance to a low value. The solution in this case is to create an equipotential situation, as described in Sub-clause 1.1 "Earthing systems".

3.2 Protection of transformer and circuits

General

The electrical equipment and circuits in a substation must be protected in order to avoid or to control damage due to abnormal currents and/or voltages. All equipment normally used in power system installations have standardized short-time withstand ratings for overcurrent and overvoltage. The role of protective scheme is to ensure that this withstand limits can never be exceeded. In general, this means that fault conditions must be cleared as fast as possible without missing to ensure coordination between protective devices upstream and downstream the equipment to be protected. This means, when there is a fault in a network, generally several protective devices see the fault at the same time but only one must act.

These devices may be:

- Fuses which clear the faulty circuit directly or together with a mechanical tripping attachment, which opens an associated three-phase load-break switch
- Relays which act indirectly on the circuit-breaker coil

Transformer protection

Stresses due to the supply network

Some voltage surges can occur on the network such as :

- Atmospheric voltage surges

Atmospheric voltage surges are caused by a stroke of lightning falling on or near an overhead line.

- Operating voltage surges

A sudden change in the established operating conditions in an electrical network causes transient phenomena to occur. This is generally a high frequency or damped oscillation voltage surge wave.

For both voltage surges, the overvoltage protection device generally used is a varistor (Zinc Oxide).

In most cases, voltage surges protection has no action on switchgear.

Stresses due to the load

Overloading is frequently due to the coincidental demand of a number of small loads, or to an increase in the apparent power (kVA) demand of the installation, due to expansion in a factory, with consequent building extensions, and so on. Load increases raise the temperature of the wirings and of the insulation material. As a result, temperature increases involve a reduction of the equipment working life. Overload protection devices can be located on primary or secondary side of the transformer.

The protection against overloading of a transformer is now provided by a digital relay which acts to trip the circuit-breaker on the secondary side of the transformer. Such relay, generally called thermal overload relay, artificially simulates the temperature, taking into account the time constant of the transformer. Some of them are able to take into account the effect of harmonic currents due to non linear loads (rectifiers, computer equipment, variable speed drives...). This type of relay is also able to predict the time before overload tripping and the waiting time after tripping. So, this information is very helpful to control load shedding operation.

B18

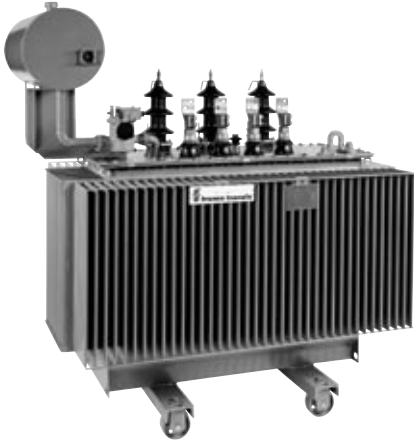


Fig. B15 : Transformer with conservator tank



Fig. B16 : Totally filled transformer

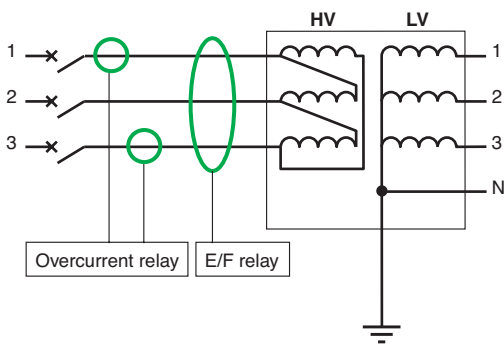


Fig. B17 : Protection against earth fault on the MV winding

In addition, larger oil-immersed transformers frequently have thermostats with two settings, one for alarm purposes and the other for tripping.

Dry-type transformers use heat sensors embedded in the hottest part of the windings insulation for alarm and tripping.

Internal faults

The protection of transformers by transformer-mounted devices, against the effects of internal faults, is provided on transformers which are fitted with airbreathing conservator tanks by the classical Buchholz mechanical relay (see Fig. B15). These relays can detect a slow accumulation of gases which results from the arcing of incipient faults in the winding insulation or from the ingress of air due to an oil leak. This first level of detection generally gives an alarm, but if the condition deteriorates further, a second level of detection will trip the upstream circuit-breaker.

An oil-surge detection feature of the Buchholz relay will trip the upstream circuit-breaker “instantaneously” if a surge of oil occurs in the pipe connecting the main tank with the conservator tank.

Such a surge can only occur due to the displacement of oil caused by a rapidly formed bubble of gas, generated by an arc of short-circuit current in the oil.

By specially designing the cooling-oil radiator elements to perform a concerting action, “totally filled” types of transformer as large as 10 MVA are now currently available.

Expansion of the oil is accommodated without an excessive rise in pressure by the “bellows” effect of the radiator elements. A full description of these transformers is given in Sub-clause 4.4 (see Fig. B16).

Evidently the Buchholz devices mentioned above cannot be applied to this design; a modern counterpart has been developed however, which measures:

- The accumulation of gas
- Overpressure
- Overtemperature

The first two conditions trip the upstream circuit-breaker, and the third condition trips the downstream circuit-breaker of the transformer.

Internal phase-to-phase short-circuit

Internal phase-to-phase short-circuit must be detected and cleared by:

- 3 fuses on the primary side of the transformer or
- An overcurrent relay that trips a circuit-breaker upstream of the transformer

Internal phase-to-earth short-circuit

This is the most common type of internal fault. It must be detected by an earth fault relay. Earth fault current can be calculated with the sum of the 3 primary phase currents (if 3 current transformers are used) or by a specific core current transformer. If a great sensitivity is needed, specific core current transformer will be preferred. In such a case, a two current transformers set is sufficient (see Fig. B17).

Protection of circuits

The protection of the circuits downstream of the transformer must comply with the IEC 60364 requirements.

Discrimination between the protective devices upstream and downstream of the transformer

The consumer-type substation with LV metering requires discriminative operation between the MV fuses or MV circuit-breaker and the LV circuit-breaker or fuses. The rating of the MV fuses will be chosen according to the characteristics of the transformer.

The tripping characteristics of the LV circuit-breaker must be such that, for an overload or short-circuit condition downstream of its location, the breaker will trip sufficiently quickly to ensure that the MV fuses or the MV circuit-breaker will not be adversely affected by the passage of overcurrent through them.

The tripping performance curves for MV fuses or MV circuit-breaker and LV circuit-breakers are given by graphs of time-to-operate against current passing through them. Both curves have the general inverse-time/current form (with an abrupt discontinuity in the CB curve at the current value above which “instantaneous” tripping occurs).

These curves are shown typically in Figure B18.

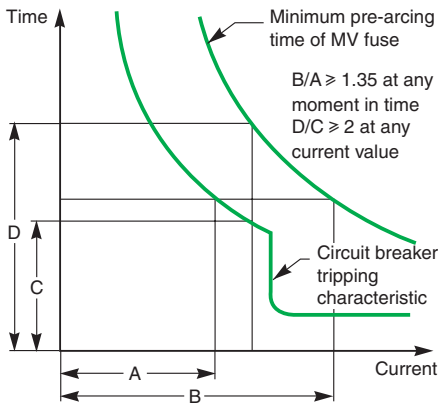


Fig. B18 : Discrimination between MV fuse operation and LV circuit-breaker tripping, for transformer protection



Fig. B19 : MV fuse and LV circuit-breaker configuration

■ In order to achieve discrimination:
All parts of the fuse or MV circuit-breaker curve must be above and to the right of the CB curve.

■ In order to leave the fuses unaffected (i.e. undamaged):
All parts of the minimum pre-arcing fuse curve must be located to the right of the CB curve by a factor of 1.35 or more (e.g. where, at time T, the CB curve passes through a point corresponding to 100 A, the fuse curve at the same time T must pass through a point corresponding to 135 A, or more, and so on...) and, all parts of the fuse curve must be above the CB curve by a factor of 2 or more (e.g. where, at a current level I the CB curve passes through a point corresponding to 1.5 seconds, the fuse curve at the same current level I must pass through a point corresponding to 3 seconds, or more, etc.).

The factors 1.35 and 2 are based on standard maximum manufacturing tolerances for MV fuses and LV circuit-breakers.

In order to compare the two curves, the MV currents must be converted to the equivalent LV currents, or vice-versa.

Where a LV fuse-switch is used, similar separation of the characteristic curves of the MV and LV fuses must be respected.

■ In order to leave the MV circuit-breaker protection untripped:
All parts of the minimum pre-arcing fuse curve must be located to the right of the CB curve by a factor of 1.35 or more (e.g. where, at time T, the LV CB curve passes through a point corresponding to 100 A, the MV CB curve at the same time T must pass through a point corresponding to 135 A, or more, and so on...) and, all parts of the MV CB curve must be above the LV CB curve (time of LV CB curve must be less or equal than MV CB curves minus 0.3 s)

The factors 1.35 and 0.3 s are based on standard maximum manufacturing tolerances for MV current transformers, MV protection relay and LV circuit-breakers. In order to compare the two curves, the MV currents must be converted to the equivalent LV currents, or vice-versa.

Choice of protective device on the primary side of the transformer

As explained before, for low reference current, the protection may be by fuses or by circuit-breaker.

When the reference current is high, the protection will be achieved by circuit-breaker.

Protection by circuit-breaker provides a more sensitive transformer protection compared with fuses. The implementation of additional protections (earth fault protection, thermal overload protection) is easier with circuit-breakers.

3.3 Interlocks and conditioned operations

Mechanical and electrical interlocks are included on mechanisms and in the control circuits of apparatus installed in substations, as a measure of protection against an incorrect sequence of manœuvres by operating personnel.

Mechanical protection between functions located on separate equipment (e.g. switchboard and transformer) is provided by key-transfer interlocking.

An interlocking scheme is intended to prevent any abnormal operational manœuvre. Some of such operations would expose operating personnel to danger, some others would only lead to an electrical incident.

Basic interlocking

Basic interlocking functions can be introduced in one given functional unit; some of these functions are made mandatory by the IEC 62271-200, for metal-enclosed MV switchgear, but some others are the result of a choice from the user.

Considering access to a MV panel, it requires a certain number of operations which shall be carried out in a pre-determined order. It is necessary to carry out operations in the reverse order to restore the system to its former condition. Either proper procedures, or dedicated interlocks, can ensure that the required operations are performed in the right sequence. Then such accessible compartment will be classified as "accessible and interlocked" or "accessible by procedure". Even for users with proper rigorous procedures, use of interlocks can provide a further help for safety of the operators.

Key interlocking

Beyond the interlocks available within a given functional unit (see also 4.2), the most widely-used form of locking/interlocking depends on the principle of key transfer.

The principle is based on the possibility of freeing or trapping one or several keys, according to whether or not the required conditions are satisfied.

These conditions can be combined in unique and obligatory sequences, thereby guaranteeing the safety of personnel and installation by the avoidance of an incorrect operational procedure.

Non-observance of the correct sequence of operations in either case may have extremely serious consequences for the operating personnel, as well as for the equipment concerned.

Note: It is important to provide for a scheme of interlocking in the basic design stage of planning a MV/LV substation. In this way, the apparatuses concerned will be equipped during manufacture in a coherent manner, with assured compatibility of keys and locking devices.

Service continuity

For a given MV switchboard, the definition of the accessible compartments as well as their access conditions provide the basis of the "Loss of Service Continuity" classification defined in the standard IEC 62271-200. Use of interlocks or only proper procedure does not have any influence on the service continuity. Only the request for accessing a given part of the switchboard, under normal operation conditions, results in limiting conditions which can be more or less severe regarding the continuity of the electrical distribution process.

Interlocks in substations

In a MV/LV distribution substation which includes:

- A single incoming MV panel or two incoming panels (from parallel feeders) or two incoming/outgoing ring-main panels
- A transformer switchgear-and-protection panel, which can include a load-break/disconnecting switch with MV fuses and an earthing switch, or a circuit-breaker and line disconnecting switch together with an earthing switch
- A transformer compartment

Interlocks allow manœuvres and access to different panels in the following conditions:

Basic interlocks, embedded in single functional units

- Operation of the load-break/isolating switch
 - If the panel door is closed and the associated earthing switch is open
- Operation of the line-disconnecting switch of the transformer switchgear - and - protection panel
 - If the door of the panel is closed, and
 - If the circuit-breaker is open, and the earthing switch(es) is (are) open
- Closure of an earthing switch
 - If the associated isolating switch(es) is (are) open⁽¹⁾
- Access to an accessible compartment of each panel, if interlocks have been specified
 - If the isolating switch for the compartment is open and the earthing switch(es) for the compartment is (are) closed
- Closure of the door of each accessible compartment, if interlocks have been specified
 - If the earthing switch(es) for the compartment is (are) closed

Functional interlocks involving several functional units or separate equipment

- Access to the terminals of a MV/LV transformer
 - If the tee-off functional unit has its switch open and its earthing switch closed.

According to the possibility of back-feed from the LV side, a condition on the LV main breaker can be necessary.

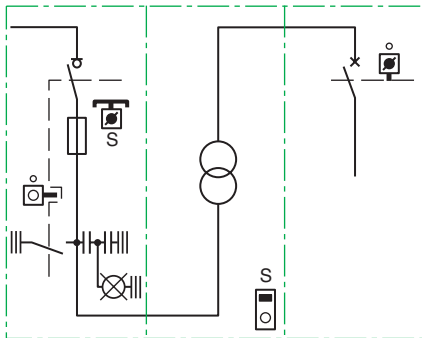
Practical example

In a consumer-type substation with LV metering, the interlocking scheme most commonly used is MV/LV/TR (high voltage/ low voltage/transformer).

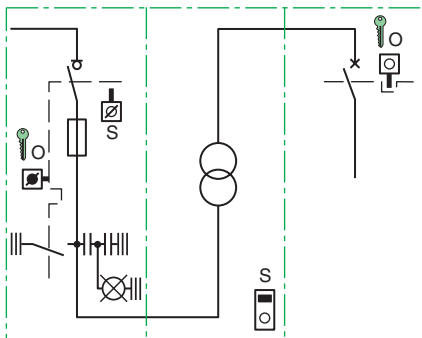
The aim of the interlocking is:

- To prevent access to the transformer compartment if the earthing switch has not been previously closed
- To prevent the closure of the earthing switch in a transformer switchgear-and-protection panel, if the LV circuit-breaker of the transformer has not been previously locked "open" or "withdrawn"

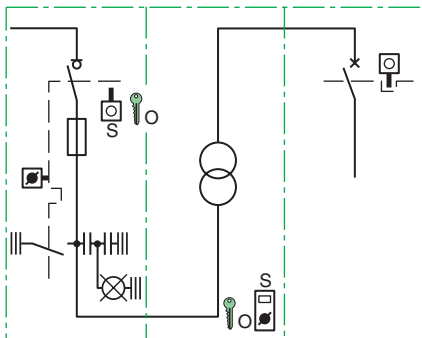
(1) If the earthing switch is on an incoming circuit, the associated isolating switches are those at both ends of the circuit, and these should be suitably interlocked. In such situation, the interlocking function becomes a multi-units key interlock.



MV switch and LV CB closed



MV fuses accessible



Transformer MV terminals accessible

Legend

- Key absent
- Key free
- Key trapped
- Panel or door

Fig. B20 : Example of MV/LV/TR interlocking

Access to the MV or LV terminals of a transformer, (protected upstream by a MV switchgear-and-protection panel, containing a MV load-break / isolating switch, MV fuses, and a MV earthing switch) must comply with the strict procedure described below, and is illustrated by the diagrams of **Figure B20**.

Note: The transformer in this example is provided with plug-in type MV terminal connectors which can only be removed by unlocking a retaining device common to all three phase connectors⁽¹⁾.

The MV load-break / disconnecting switch is mechanically linked with the MV earthing switch such that only one of the switches can be closed, i.e. closure of one switch automatically locks the closure of the other.

Procedure for the isolation and earthing of the power transformer, and removal of the MV plug-type shrouded terminal connections (or protective cover)

Initial conditions

- MV load-break/disconnection switch and LV circuit-breaker are closed
- MV earthing switch locked in the open position by key "O"
- Key "O" is trapped in the LV circuit-breaker as long as that circuit-breaker is closed

Step 1

- Open LV CB and lock it open with key "O"
- Key "O" is then released

Step 2

- Open the MV switch
- Check that the "voltage presence" indicators extinguish when the MV switch is opened

Step 3

- Unlock the MV earthing switch with key "O" and close the earthing switch
- Key "O" is now trapped

Step 4

The access panel to the MV fuses can now be removed (i.e. is released by closure of the MV earthing switch). Key "S" is located in this panel, and is trapped when the MV switch is closed

- Turn key "S" to lock the MV switch in the open position
- Key "S" is now released

Step 5

Key "S" allows removal of the common locking device of the plug-type MV terminal connectors on the transformer or of the common protective cover over the terminals, as the case may be.

In either case, exposure of one or more terminals will trap key "S" in the interlock.

The result of the foregoing procedure is that:

- The MV switch is locked in the open position by key "S".
- Key "S" is trapped at the transformer terminals interlock as long as the terminals are exposed.
- The MV earthing switch is in the closed position but not locked, i.e. may be opened or closed. When carrying out maintenance work, a padlock is generally used to lock the earthing switch in the closed position, the key of the padlock being held by the engineer supervising the work.
- The LV CB is locked open by key "O", which is trapped by the closed MV earthing switch. The transformer is therefore safely isolated and earthed.

It may be noted that the upstream terminal of the load-break disconnecting switch may remain live in the procedure described as the terminals in question are located in a separate non accessible compartment in the particular switchgear under discussion. Any other technical solution with exposed terminals in the accessed compartment would need further de-energisation and interlocks.

(1) Or may be provided with a common protective cover over the three terminals.

4 The consumer substation with LV metering

4.1 General

A consumer substation with LV metering is an electrical installation connected to a utility supply system at a nominal voltage of 1 kV - 35 kV, and includes a single MV/LV transformer generally not exceeding 1,250 kVA.

Functions

The substation

All component parts of the substation are located in one room, either in an existing building, or in the form of a prefabricated housing exterior to the building.

Connection to the MV network

Connection at MV can be:

- Either by a single service cable or overhead line, or
- Via two mechanically interlocked load-break switches with two service cables from duplicate supply feeders, or
- Via two load-break switches of a ring-main unit

The transformer

Since the use of PCB⁽¹⁾-filled transformers is prohibited in most countries, the preferred available technologies are:

- Oil-immersed transformers for substations located outside premises
- Dry-type, vacuum-cast-resin transformers for locations inside premises, e.g. multistoreyed buildings, buildings receiving the public, and so on...

Metering

Metering at low voltage allows the use of small metering transformers at modest cost. Most tariff structures take account of MV/LV transformer losses.

LV installation circuits

A low-voltage circuit-breaker, suitable for isolation duty and locking off facilities, to:

- Supply a distribution board
- Protect the transformer against overloading and the downstream circuits against short-circuit faults.

One-line diagrams

The diagrams on the following page (see **Fig. B21**) represent the different methods of MV service connection, which may be one of four types:

- Single-line service
- Single-line service (equipped for extension to form a ring main)
- Duplicate supply service
- Ring main service

4.2 Choice of MV switchgear

Standards and specifications

The switchgear and equipment described below are rated for 1 kV - 24 kV systems and comply with the following international standards:

IEC 62271-1, 62271-200, 60265-1, 62271-102, 62271-100, 62271-105

Local regulations can also require compliance with national standards as:

- France: UTE
- United Kingdom: BS
- Germany: VDE
- United States of America: ANSI

Type of equipment

In addition of Ring Main Units discussed in section 1.2, all kinds of switchgear arrangements are possible when using modular switchgear, and provisions for later extensions are easily realized.

4 The consumer substation with LV metering

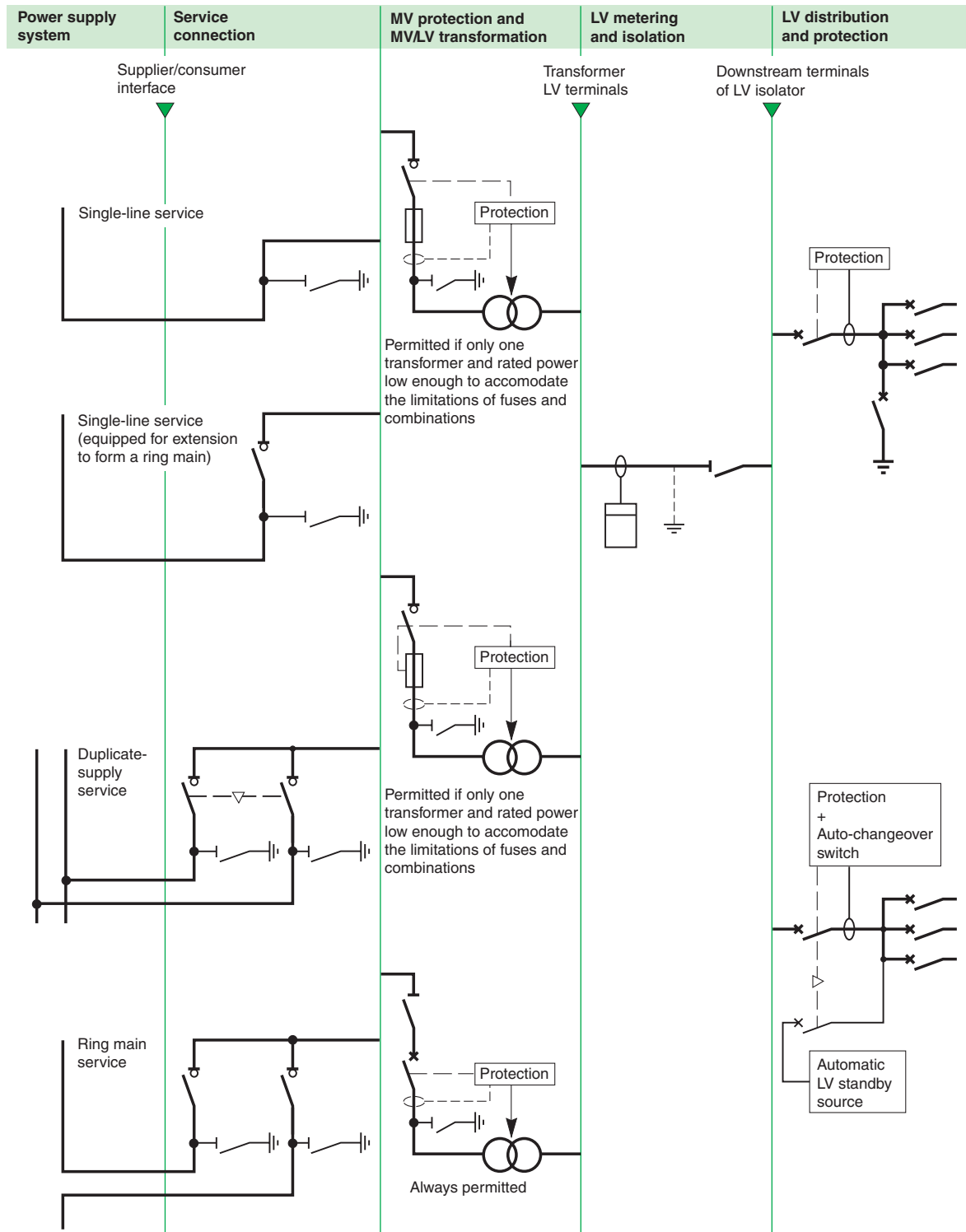


Fig. B21 : Consumer substation with LV metering

Operational safety of metal enclosed switchgear

Description

The following notes describe a “state-of-the art” load-break / disconnecting-switch panel (see **Fig. B22**) incorporating the most modern developments for ensuring:

- Operational safety
- Minimum space requirements
- Extendibility and flexibility
- Minimum maintenance requirements

Each panel includes 3 compartments:

- Switchgear: the load-break disconnecting switch is incorporated in an hermetically sealed (for life) molded epoxy-resin unit
- Connections: by cable at terminals located on the molded switch unit
- Busbars: modular, such that any number of panels may be assembled side-by-side to form a continuous switchboard, and for control and indication a low voltage cabinet which can accommodate automatic control and relaying equipment. An additional cabinet may be mounted above the existing one if further space is required.

Cable connections are provided inside a cable-terminating compartment at the front of the unit, to which access is gained by removal of the front panel of the compartment.

The units are connected electrically by means of prefabricated sections of busbars.

Site erection is effected by following the assembly instructions.

Operation of the switchgear is simplified by the grouping of all controls and indications on a control panel at the front of each unit.

The technology of these switchgear units is essentially based on operational safety, ease of installation and low maintenance requirements.

Switchgear internal safety measures

- The load-break/disconnecting switch fully satisfies the requirement of “reliable position indicating device” as defined in IEC 62271-102 (disconnectors and earthing switches)
- The functional unit incorporates the basic interlocks specified by the IEC 62271-200 (prefabricated metal enclosed switchgear and controlgear):
 - Closure of the switch is not possible unless the earth switch is open
 - Closure of the earthing switch is only possible if the load break/isolating switch is open
- Access to the cable compartment, which is the only user-accessible compartment during operation, is secured by further interlocks:
 - Opening of the access panel to the cable terminations compartment⁽¹⁾ is only possible if the earthing switch is closed
 - The load-break/disconnecting switch is locked in the open position when the above-mentioned access panel is open. Opening of the earthing switch is then possible, for instance to allow a dielectric test on the cables.

With such features, the switchboard can be operated with live busbars and cables, except for the unit where the access to cables is made. It complies then with the Loss of Service Continuity class LSB2A, as defined in the IEC 62271-200.

Apart from the interlocks noted above, each switchgear panel includes:

- Built-in padlocking facilities on the operation levers
- 5 predrilled sets of fixing holes for possible future interlocking locks

Operations

- Operating handles, levers, etc. required for switching operations are grouped together on a clearly illustrated panel
- All closing-operation levers are identical on all units (except those containing a circuit-breaker)
- Operation of a closing lever requires very little effort
- Opening or closing of a load-break/disconnecting switch can be by lever or by push-button for automatic switches
- Conditions of switches (Open, Closed, Spring-charged), are clearly indicated



Fig. B22 : Metal enclosed MV load break disconnecting switch

(1) Where MV fuses are used they are located in this compartment.

4.3 Choice of MV switchgear panel for a transformer circuit

Three types of MV switchgear panel are generally available:

- Load-break switch and separate MV fuses in the panel
- Load-break switch/MV fuses combination
- Circuit-breaker

Seven parameters influence the optimum choice:

- The primary current of the transformer
- The insulating medium of the transformer
- The position of the substation with respect to the load centre
- The kVA rating of the transformer
- The distance from switchgear to the transformer
- The use of separate protection relays (as opposed to direct-acting trip coils).

Note: The fuses used in the load-break/switch fuses combination have striker-pins which ensure tripping of the 3-pole switch on the operation of one (or more) fuse(s).

4.4 Choice of MV/LV transformer

Characteristic parameters of a transformer

A transformer is characterized in part by its electrical parameters, but also by its technology and its conditions of use.

Electrical characteristics

- Rated power (P_n): the conventional apparent-power in kVA on which other design-parameter values and the construction of the transformer are based. Manufacturing tests and guarantees are referred to this rating
- Frequency: for power distribution systems of the kind discussed in this guide, the frequency will be 50 Hz or 60 Hz
- Rated primary and secondary voltages: For a primary winding capable of operating at more than one voltage level, a kVA rating corresponding to each level must be given. The secondary rated voltage is its open circuit value
- Rated insulation levels are given by overvoltage-withstand test values at power frequency, and by high voltage impulse tests values which simulate lightning discharges. At the voltage levels discussed in this guide, overvoltages caused by MV switching operations are generally less severe than those due to lightning, so that no separate tests for switching-surge withstand capability are made
- Off-circuit tap-selector switch generally allows a choice of up to $\pm 2.5\%$ and $\pm 5\%$ level about the rated voltage of the highest voltage winding. The transformer must be de-energized before this switch is operated
- Winding configurations are indicated in diagrammatic form by standard symbols for star, delta and inter-connected-star windings; (and combinations of these for special duty, e.g. six- or twelve-phase rectifier transformers, etc.) and in an IEC-recommended alphanumeric code. This code is read from left-to-right, the first letter refers to the highest voltage winding, the second letter to the next highest, and so on:
 - Capital letters refer to the highest voltage winding
 - D** = delta
 - Y** = star
 - Z** = interconnected-star (or zigzag)
 - N** = neutral connection brought out to a terminal
 - Lower-case letters are used for tertiary and secondary windings
 - d** = delta
 - y** = star
 - z** = interconnected-star (or zigzag)
 - n** = neutral connection brought out to a terminal
 - A number from 0 to 11, corresponding to those, on a clock dial ("0" is used instead of "12") follows any pair of letters to indicate the phase change (if any) which occurs during the transformation.

A very common winding configuration used for distribution transformers is that of a Dyn 11 transformer, which has a delta MV winding with a star-connected secondary winding the neutral point of which is brought out to a terminal. The phase change through the transformer is +30 degrees, i.e. phase 1 secondary voltage is at "11 o'clock" when phase 1 of the primary voltage is at "12 o'clock", as shown in Figure B31 page B34. All combinations of delta, star and zigzag windings produce a phase change which (if not zero) is either 30 degrees or a multiple of 30 degrees. IEC 60076-4 describes the "clock code" in detail.

Characteristics related to the technology and utilization of the transformer

This list is not exhaustive:

- Choice of technology
- The insulating medium is:
 - Liquid (mineral oil) or
 - Solid (epoxy resin and air)
- For indoor or outdoor installation
- Altitude ($\leq 1,000$ m is standard)
- Temperature (IEC 60076-2)
 - Maximum ambient air: 40 °C
 - Daily maximum average ambient air: 30 °C
 - Annual maximum average ambient air: 20 °C

For non-standard operating conditions, refer to “Influence of the Ambient temperature and altitude on the rated current” on page B7.

Description of insulation techniques

There are two basic classes of distribution transformer presently available:

- Dry type (cast in resin)
- Liquid filled (oil-immersed)

Dry type transformers

The windings of these transformers are insulated by resin between turns and by resin and air to other windings and to frame. The resin is usually cast under vacuum process (which is patented by major manufacturers).

It is recommended that the transformer be chosen according to the IEC 60076-11, as follows:

- Environment class E2 (frequent condensation and/or high level of pollution)
- Climatic conditions class B2 (utilization, transport and stockage down to -25 °C)
- Fire resistance (transformers exposed to fire risk with low flammability and self extinguishing in a given time)

The following description refers to the process developed by a leading European manufacturer in this field.

The encapsulation of a winding uses three components:

- Epoxy-resin based on biphenol A with a viscosity that ensures complete impregnation of the windings
- Anhydride hardener modified to introduce a degree of resilience in the moulding, essential to avoid the development of cracks during the temperature cycles occurring in normal operation
- Pulverulent additive composed of trihydrated alumina $Al(OH)_3$ and silica which enhances its mechanical and thermal properties, as well as giving exceptional intrinsic qualities to the insulation in the presence of heat.

This three-component system of encapsulation gives Class F insulation ($\Delta\theta = 100$ K) with excellent fire-resisting qualities and immediate self-extinction. These transformers are therefore classified as nonflammable.

The mouldings of the windings contain no halogen compounds (chlorine, bromine, etc.) or other compounds capable of producing corrosive or toxic pollutants, thereby guaranteeing a high degree of safety to personnel in emergency situations, notably in the event of a fire.

It also performs exceptionally well in hostile industrial atmospheres of dust, humidity, etc. (see Fig. B23).

Liquid-filled transformers

The most common insulating/cooling liquid used in transformers is mineral oil. Mineral oils are specified in IEC 60296. Being flammable, safety measures are obligatory in many countries, especially for indoor substations. The DGPT unit (Detection of Gas, Pressure and Temperature) ensures the protection of oil-filled transformers. In the event of an anomaly, the DGPT causes the MV supply to the transformer to be cut off very rapidly, before the situation becomes dangerous.

Mineral oil is bio-degradable and does not contain PCB (polychlorinated biphenyl), which was the reason for banning askerel, i.e. Pyralène, Pyrolio, Pyroline...

On request, mineral oil can be replaced by an alternative insulating liquid, by adapting the transformer, as required, and taking appropriate additional precautions if necessary.

The insulating fluid also acts as a cooling medium; it expands as the load and/or the ambient temperature increases, so that all liquid-filled transformers must be designed to accommodate the extra volume of liquid without the pressure in the tank becoming excessive.

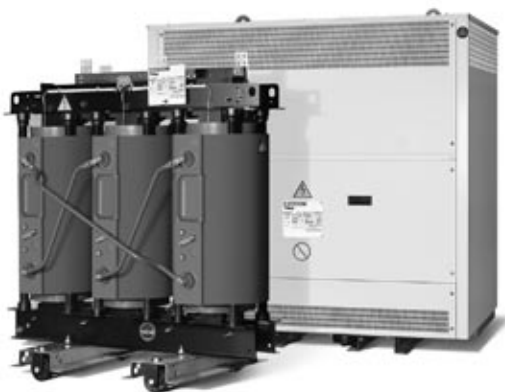


Fig. B23 : Dry-type transformer

4 The consumer substation with LV metering

There are two ways in which this pressure limitation is commonly achieved:

- Hermetically-sealed totally-filled tank (up to 10 MVA at the present time)

Developed by a leading French manufacturer in 1963, this method was adopted by the national utility in 1972, and is now in world-wide service (see Fig. B24).

Expansion of the liquid is compensated by the elastic deformation of the oil-cooling passages attached to the tank.

The “total-fill” technique has many important advantages over other methods:

- Oxydation of the dielectric liquid (with atmospheric oxygen) is entirely precluded
- No need for an air-drying device, and so no consequent maintenance (inspection and changing of saturated dessicant)
- No need for dielectric-strength test of the liquid for at least 10 years
- Simplified protection against internal faults by means of a DGPT device is possible
- Simplicity of installation: lighter and lower profile (than tanks with a conservator) and access to the MV and LV terminals is unobstructed
- Immediate detection of (even small) oil leaks; water cannot enter the tank

- Air-breathing conservator-type tank at atmospheric pressure

Expansion of the insulating liquid is taken up by a change in the level of liquid in an expansion (conservator) tank, mounted above the transformer main tank, as shown in Figure B25. The space above the liquid in the conservator may be filled with air which is drawn in when the level of liquid falls, and is partially expelled when the level rises. When the air is drawn in from the surrounding atmosphere it is admitted through an oil seal, before passing through a dessicating device (generally containing silica-gel crystals) before entering the conservator. In some designs of larger transformers the space above the oil is occupied by an impermeable air bag so that the insulation liquid is never in contact with the atmosphere. The air enters and exits from the deformable bag through an oil seal and dessicator, as previously described. A conservator expansion tank is obligatory for transformers rated above 10 MVA (which is presently the upper limit for “total-fill” type transformers).

Choice of technology

As discussed above, the choice of transformer is between liquid-filled or dry type. For ratings up to 10 MVA, totally-filled units are available as an alternative to conservator-type transformers.

A choice depends on a number of considerations, including:

- Safety of persons in proximity to the transformer. Local regulations and official recommendations may have to be respected
- Economic considerations, taking account of the relative advantages of each technique

The regulations affecting the choice are:

- Dry-type transformer:
 - In some countries a dry-type transformer is obligatory in high apartment blocks
 - Dry-type transformers impose no constraints in other situations
- Transformers with liquid insulation:
 - This type of transformer is generally forbidden in high apartment blocks
 - For different kinds of insulation liquids, installation restrictions, or minimum protection against fire risk, vary according to the class of insulation used
 - Some countries in which the use of liquid dielectrics is highly developed, classify the several categories of liquid according to their fire performance. This latter is assessed according to two criteria: the flash-point temperature, and the minimum calorific power. The principal categories are shown in Figure B26 in which a classification code is used for convenience.

As an example, French standard defines the conditions for the installation of liquid-filled transformers. No equivalent IEC standard has yet been established.

The French standard is aimed at ensuring the safety of persons and property and recommends, notably, the minimum measures to be taken against the risk of fire.



Fig. B24 : Hermetically-sealed totally-filled tank



Fig. B25 : Air-breathing conservator-type tank at atmosphere pressure

Code	Dielectric fluid	Flash-point (°C)	Minimum calorific power (MJ/kg)
O1	Mineral oil	< 300	-
K1	High-density hydrocarbons	> 300	48
K2	Esters	> 300	34 - 37
K3	Silicones	> 300	27 - 28
L3	Insulating halogen liquids	-	12

Fig. B26 : Categories of dielectric fluids

The main precautions to observe are indicated in **Figure B27**.

- For liquid dielectrics of class L3 there are no special measures to be taken
- For dielectrics of classes O1 and K1 the measures indicated are applicable only if there are more than 25 litres of dielectric liquid in the transformer
- For dielectrics of classes K2 and K3 the measures indicated are applicable only if there are more than 50 litres of dielectric liquid in the transformer.

Class of dielectric fluid	No. of litres above which measures must be taken	Locations					
		Chamber or enclosed area reserved to qualified and authorized personnel, and separated from any other building by a distance D			Reserved to trained personnel and isolated from work areas by fire-proof walls (2 hours rating)		Other chambers or locations ⁽²⁾
		D > 8 m	4 m < D < 8 m	D < 4 m ⁽¹⁾ in the direction of occupied areas		No openings	
O1	25	No special measures	Interposition of a fire-proof screen (1 hour rating)	Fire-proof wall (2 hour rating) against adjoining building	Measures (1 + 2) or 3 or 4	Measures (1 + 2 + 5) or 3 or (4 + 5)	Measures (1A + 2 + 4) ⁽³⁾ or 3
K1							
K2	50	No special measures		Interposition of a fire-proof screen (1 hour rating)	No special measures	Measures 1A or 3 or 4	Measures 1 or 3 or 4
K3							
L3		No special measures					

Measure 1: Arrangements such that if the dielectric escapes from the transformer, it will be completely contained (in a sump, by sills around the transformer, and by blocking of cable trenches, ducts and so on, during construction).

Measure 1A: In addition to measure 1, arrange that, in the event of liquid ignition there is no possibility of the fire spreading (any combustible material must be moved to a distance of at least 4 metres from the transformer, or at least 2 metres from it if a fire-proof screen [of 1 hour rating] is interposed).

Measure 2: Arrange that burning liquid will extinguish rapidly and naturally (by providing a pebble bed in the containment sump).

Measure 3: An automatic device (gas, pressure & thermal relay, or Buchholz) for cutting off the primary power supply, and giving an alarm, if gas appears in the transformer tank.

Measure 4: Automatic fire-detection devices in close proximity to the transformer, for cutting off primary power supply, and giving an alarm.

Measure 5: Automatic closure by fire-proof panels (1/2 hour minimum rating) of all openings (ventilation louvres, etc.) in the walls and ceiling of the substation chamber.

Notes:

(1) A fire-proof door (rated at 2 hours) is not considered to be an opening.

(2) Transformer chamber adjoining a workshop and separated from it by walls, the fire-proof characteristics of which are not rated for 2 hours. Areas situated in the middle of workshops the material being placed (or not) in a protective container.

(3) It is indispensable that the equipment be enclosed in a chamber, the walls of which are solid, the only orifices being those necessary for ventilation purposes.

Fig. B27 : Safety measures recommended in electrical installations using dielectric liquids of classes O1, K1, K2 or K3

The determination of optimal power

Oversizing a transformer

It results in:

- Excessive investment and unnecessarily high no-load losses, but
- Lower on-load losses

Undersizing a transformer

It causes:

- A reduced efficiency when fully loaded, (the highest efficiency is attained in the range 50% - 70% full load) so that the optimum loading is not achieved
- On long-term overload, serious consequences for
 - The transformer, owing to the premature ageing of the windings insulation, and in extreme cases, resulting in failure of insulation and loss of the transformer
 - The installation, if overheating of the transformer causes protective relays to trip the controlling circuit-breaker.

Definition of optimal power

In order to select an optimal power (kVA) rating for a transformer, the following factors must be taken into account:

- List the power of installed power-consuming equipment as described in Chapter A
- Decide the utilization (or demand) factor for each individual item of load
- Determine the load cycle of the installation, noting the duration of loads and overloads
- Arrange for power-factor correction, if justified, in order to:
 - Reduce cost penalties in tariffs based, in part, on maximum kVA demand
 - Reduce the value of declared load ($P(\text{kVA}) = P(\text{kW})/\cos \varphi$)
- Select, among the range of standard transformer ratings available, taking into account all possible future extensions to the installation.

It is important to ensure that cooling arrangements for the transformer are adequate.



Fig. B28 : SM6 metal enclosed indoor MV equipment

4.5 Instructions for use of MV equipment

The purpose of this chapter is to provide general guidelines on how to avoid or greatly reduce MV equipment degradation on sites exposed to humidity and pollution.

Normal service conditions for indoor MV equipment

All MV equipments comply with specific standards and with the IEC 62271-1 standard “Common specifications for high-voltage switchgear and controlgear”, which defines the normal conditions for the installation and use of such equipment. For instance, regarding humidity, the standard mentions:

The conditions of humidity are as follows:

- The average value of the relative humidity, measured over a period of 24 h does not exceed 90%;
- The average value of the water vapour pressure, over a period of 24 h does not exceed 2.2 kPa;
- The average value of the relative humidity, over a period of one month does not exceed 90%;
- The average value of water vapour pressure, over a period of one month does not exceed 1.8 kPa;

Under these conditions, condensation may occasionally occur.

NOTE 1: Condensation can be expected where sudden temperature changes occur in period of high humidity.

NOTE 2: To withstand the effects of high humidity and condensation, such as a breakdown of insulation or corrosion of metallic parts, switchgear designed for such conditions and tested accordingly should be used.

NOTE 3: Condensation may be prevented by special design of the building or housing, by suitable ventilation and heating of the station or by use of dehumidifying equipment.

As indicated in the standard, condensation may occasionally occur even under normal conditions. The standard goes on to indicate special measures concerning the substation premises that can be implemented to prevent condensation.

Use under severe conditions

Under certain severe conditions concerning humidity and pollution, largely beyond the normal conditions of use mentioned above, correctly designed electrical equipment can be subject to damage by rapid corrosion of metal parts and surface degradation of insulating parts.

Remedial measures for condensation problems

- Carefully design or adapt substation ventilation.
- Avoid temperature variations.
- Eliminate sources of humidity in the substation environment.
- Install an air conditioning system.
- Make sure cabling is in accordance with applicable rules.

Remedial measures for pollution problems

- Equip substation ventilation openings with chevron-type baffles to reduce entry of dust and pollution.
- Keep substation ventilation to the minimum required for evacuation of transformer heat to reduce entry of pollution and dust.
- Use MV cubicles with a sufficiently high degree of protection (IP).
- Use air conditioning systems with filters to restrict entry of pollution and dust.
- Regularly clean all traces of pollution from metal and insulating parts.

Ventilation

Substation ventilation is generally required to dissipate the heat produced by transformers and to allow drying after particularly wet or humid periods. However, a number of studies have shown that excessive ventilation can drastically increase condensation.

Ventilation should therefore be kept to the minimum level required.

Furthermore, ventilation should never generate sudden temperature variations that can cause the dew point to be reached.

For this reason:

Natural ventilation should be used whenever possible. If forced ventilation is necessary, the fans should operate continuously to avoid temperature fluctuations.

Guidelines for sizing the air entry and exit openings of substations are presented hereafter.

Calculation methods

A number of calculation methods are available to estimate the required size of substation ventilation openings, either for the design of new substations or the adaptation of existing substations for which condensation problems have occurred. The basic method is based on transformer dissipation. The required ventilation opening surface areas S and S' can be estimated using the following formulas:

$$S = \frac{1.8 \times 10^{-4} P}{\sqrt{H}} \text{ and } S' = 1.10 \times S$$

where:

S = Lower (air entry) ventilation opening area [m²] (grid surface deducted)

S' = Upper (air exit) ventilation opening area [m²] (grid surface deducted)

P = Total dissipated power [W]

P is the sum of the power dissipated by:

- The transformer (dissipation at no load and due to load)
- The LV switchgear
- The MV switchgear

H = Height between ventilation opening mid-points [m]

See Fig. B29

Note:

This formula is valid for a yearly average temperature of 20 °C and a maximum altitude of 1,000 m.

It must be noted that these formulae are able to determine only one order of magnitude of the sections S and S' , which are qualified as thermal section, i.e. fully open and just necessary to evacuate the thermal energy generated inside the MV/LV substation.

The practical sections are of course larger according to the adopted technological solution.

Indeed, the real air flow is strongly dependant:

- on the openings shape and solutions adopted to ensure the cubicle protection index (IP): metal grid, stamped holes, chevron louvers,...
- on internal components size and their position compared to the openings: transformer and/or retention oil box position and dimensions, flow channel between the components, ...
- and on some physical and environmental parameters: outside ambient temperature, altitude, magnitude of the resulting temperature rise.

The understanding and the optimization of the attached physical phenomena are subject to precise flow studies, based on the fluid dynamics laws, and realized with specific analytic software.

Example:

Transformer dissipation = 7,970 W

LV switchgear dissipation = 750 W

MV switchgear dissipation = 300 W

The height between ventilation opening mid-points is 1.5 m.

Calculation:

Dissipated Power $P = 7,970 + 750 + 300 = 9,020$ W

$$S = \frac{1.8 \times 10^{-4} P}{\sqrt{1.5}} = 1.32 \text{ m}^2 \text{ and } S' = 1.1 \times 1.32 = 1.46 \text{ m}^2$$

Ventilation opening locations

To favour evacuation of the heat produced by the transformer via natural convection, ventilation openings should be located at the top and bottom of the wall near the transformer. The heat dissipated by the MV switchboard is negligible.

To avoid condensation problems, the substation ventilation openings should be located as far as possible from the switchboard (see Fig. B 30).

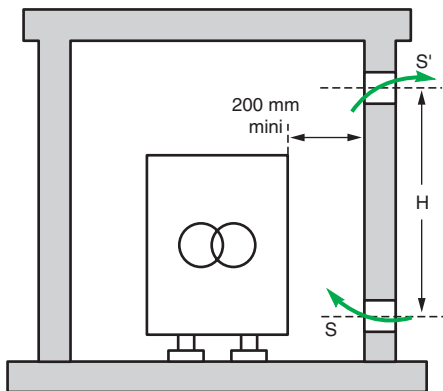


Fig. B29 : Natural ventilation

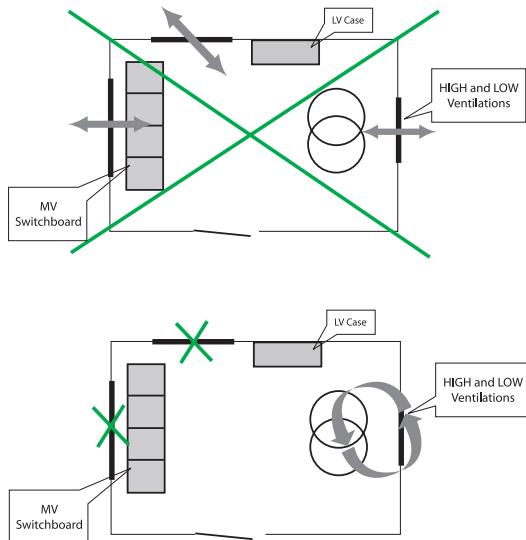


Fig. B30 : Ventilation opening locations

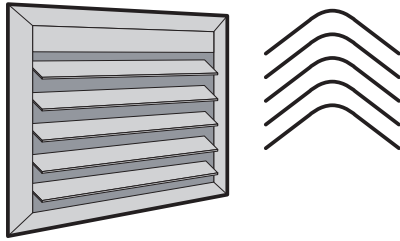


Fig. B31 : Chevron-blade baffles

Type of ventilation openings

To reduce the entry of dust, pollution, mist, etc., the substation ventilation openings should be equipped with chevron-blade baffles.

Always make sure the baffles are oriented in the right direction (see Fig. B31).

Temperature variations inside cubicles

To reduce temperature variations, always install anti-condensation heaters inside MV cubicles if the average relative humidity can remain high over a long period of time. The heaters must operate continuously, 24 hours a day all year long.

Never connect them to a temperature control or regulation system as this could lead to temperature variations and condensation as well as a shorter service life for the heating elements. Make sure the heaters offer an adequate service life (standard versions are generally sufficient).

Temperature variations inside the substation

The following measures can be taken to reduce temperature variations inside the substation:

- Improve the thermal insulation of the substation to reduce the effects of outdoor temperature variations on the temperature inside the substation.
 - Avoid substation heating if possible. If heating is required, make sure the regulation system and/or thermostat are sufficiently accurate and designed to avoid excessive temperature swings (e.g. no greater than 1 °C).
- If a sufficiently accurate temperature regulation system is not available, leave the heating on continuously, 24 hours a day all year long.
- Eliminate cold air drafts from cable trenches under cubicles or from openings in the substation (under doors, roof joints, etc.).

Substation environment and humidity

Various factors outside the substation can affect the humidity inside.

- Plants

Avoid excessive plant growth around the substation.

- Substation waterproofing

The substation roof must not leak. Avoid flat roofs for which waterproofing is difficult to implement and maintain.

- Humidity from cable trenches

Make sure cable trenches are dry under all conditions.

A partial solution is to add sand to the bottom of the cable trench.

Pollution protection and cleaning

Excessive pollution favours leakage current, tracking and flashover on insulators.

To prevent MV equipment degradation by pollution, it is possible to either protect the equipment against pollution or regularly clean the resulting contamination.

Protection

Indoor MV switchgear can be protected by enclosures providing a sufficiently high degree of protection (IP).

Cleaning

If not fully protected, MV equipment must be cleaned regularly to prevent degradation by contamination from pollution.

Cleaning is a critical process. The use of unsuitable products can irreversibly damage the equipment.

For cleaning procedures, please contact your Schneider Electric correspondent.

5 The consumer substation with MV metering

B32

A consumer substation with MV metering is an electrical installation connected to a utility supply system at a nominal voltage of 1 kV - 35 kV and generally includes a single MV/LV transformer which exceeds 1,250 kVA, or several smaller transformers. The rated current of the MV switchgear does not normally exceed 400 A.

5.1 General

Functions

The substation

According to the complexity of the installation and the manner in which the load is divided, the substation:

- Might include one room containing the MV switchboard and metering panel(s), together with the transformer(s) and low-voltage main distribution board(s),
- Or might supply one or more transformer rooms, which include local LV distribution boards, supplied at MV from switchgear in a main substation, similar to that described above.

These substations may be installed, either:

- Inside a building, or
- Outdoors in prefabricated housings.

Connection to the MV network

Connection at MV can be:

- Either by a single service cable or overhead line, or
- Via two mechanically interlocked load-break switches with two service cables from duplicate supply feeders, or
- Via two load-break switches of a ring-main unit.

Metering

Before the installation project begins, the agreement of the power-supply utility regarding metering arrangements must be obtained.

A metering panel will be incorporated in the MV switchboard. Voltage transformers and current transformers, having the necessary metering accuracy, may be included in the main incoming circuit-breaker panel or (in the case of the voltage transformer) may be installed separately in the metering panel.

Transformer rooms

If the installation includes a number of transformer rooms, MV supplies from the main substation may be by simple radial feeders connected directly to the transformers, or by duplicate feeders to each room, or again, by a ring-main, according to the degree of supply availability desired.

In the two latter cases, 3-panel ring-main units will be required at each transformer room.

Local emergency generators

Emergency standby generators are intended to maintain a power supply to essential loads, in the event of failure of the power supply system.

Capacitors

Capacitors will be installed, according to requirements:

- In stepped MV banks at the main substation, or
- At LV in transformer rooms.

Transformers

For additional supply-security reasons, transformers may be arranged for automatic changeover operation, or for parallel operation.

One-line diagrams

The diagrams shown in **Figure B32** next page represent:

- The different methods of MV service connection, which may be one of four types:
 - Single-line service
 - Single-line service (equipped for extension to form a ring main)
 - Duplicate supply service
 - Ring main service
- General protection at MV, and MV metering functions
- Protection of outgoing MV circuits
- Protection of LV distribution circuits

5 The consumer substation with MV metering

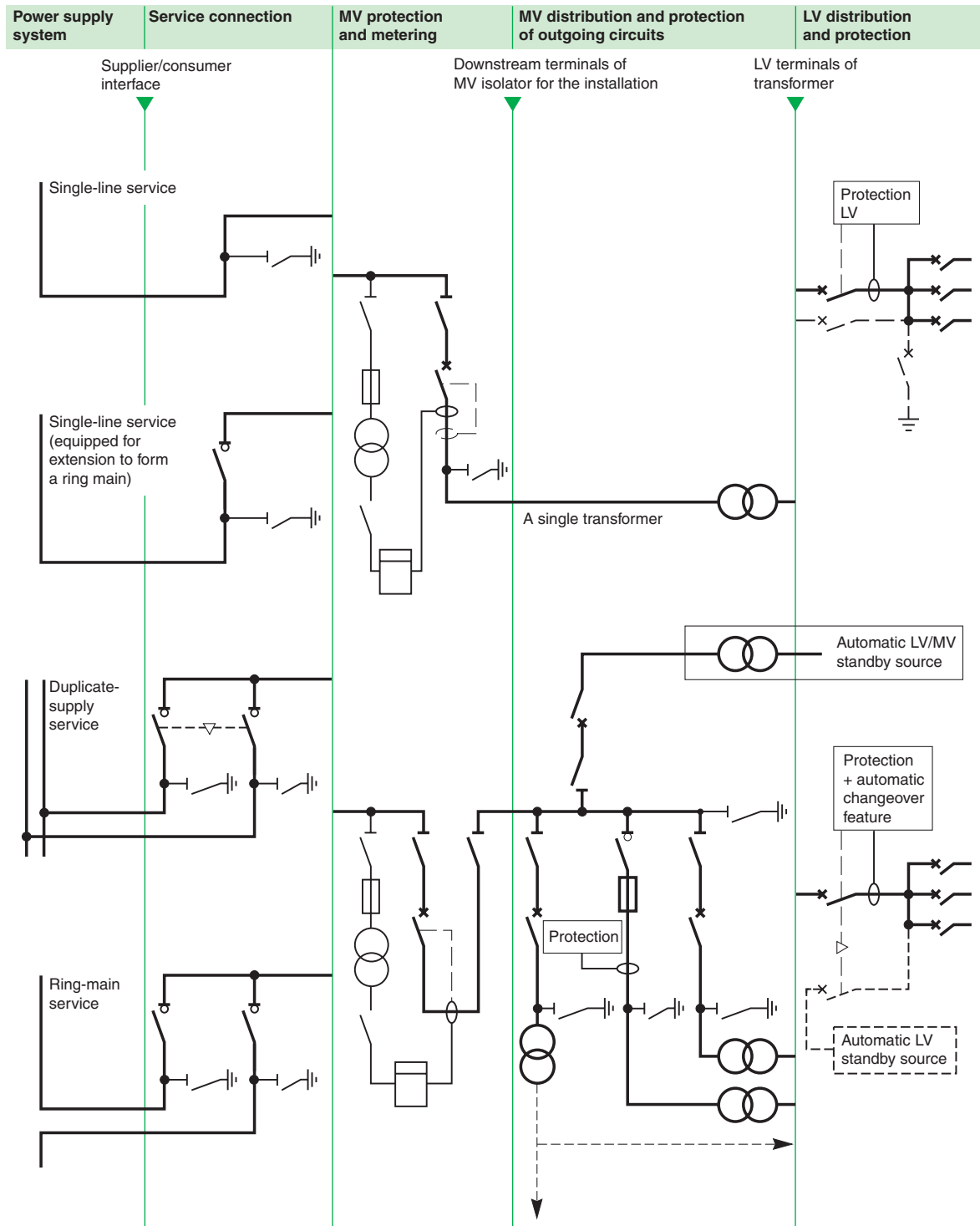


Fig. B32 : Consumer substation with MV metering

5.2 Choice of panels

A substation with MV metering includes, in addition to the panels described in 4.2, panels specifically designed for metering and, if required, for automatic or manual changeover from one source to another.

Metering and general protection

These two functions are achieved by the association of two panels:

- One panel containing the VT
- The main MV circuit-breaker panel containing the CTs for measurement and protection

The general protection is usually against overcurrent (overload and short-circuit) and earth faults. Both schemes use protective relays which are sealed by the power supply utility.

Substation including generators

Generator in stand alone operation

If the installation needs great power supply availability, a MV standby generator set can be used. In such a case, the installation must include an automatic changeover. In order to avoid any possibility of parallel operation of the generator with the power supply network, a specific panel with automatic changeover is needed (see Fig. B33).

- Protection
- Specific protective devices are intended to protect the generator itself. It must be noted that, due to the very low short-circuit power of the generator comparing with the power supply network, a great attention must be paid to protection discrimination.

- Control

A voltage regulator controlling an alternator is generally arranged to respond to a reduction of voltage at its terminals by automatically increasing the excitation current of the alternator, until the voltage is restored to normal. When it is intended that the alternator should operate in parallel with others, the AVR (Automatic Voltage Regulator) is switched to "parallel operation" in which the AVR control circuit is slightly modified (compounded) to ensure satisfactory sharing of kvars with the other parallel machines.

When a number of alternators are operating in parallel under AVR control, an increase in the excitation current of one of them (for example, carried out manually after switching its AVR to Manual control) will have practically no effect on the voltage level. In fact, the alternator in question will simply operate at a lower power factor (more kVA, and therefore more current) than before.

The power factor of all the other machines will automatically improve, such that the load power factor requirements are satisfied, as before.

Generator operating in parallel with the utility supply network

To connect a generator set on the network, the agreement of the power supply utility is usually required. Generally the equipment (panels, protection relays) must be approved by the utility.

The following notes indicate some basic consideration to be taken into account for protection and control.

- Protection

To study the connection of generator set, the power supply utility needs some data as follows :

- Power injected on the network
- Connection mode
- Short-circuit current of the generator set
- Voltage unbalance of the generator
- etc.

Depending on the connection mode, dedicated uncoupling protection functions are required :

- Under-voltage and over-voltage protection
- Under-frequency and over-frequency protection
- Zero sequence overvoltage protection
- Maximum time of coupling (for momentary coupling)
- Reverse real power

For safety reasons, the switchgear used for uncoupling must also be provided with the characteristics of a disconnector (i.e total isolation of all active conductors between the generator set and the power supply network).

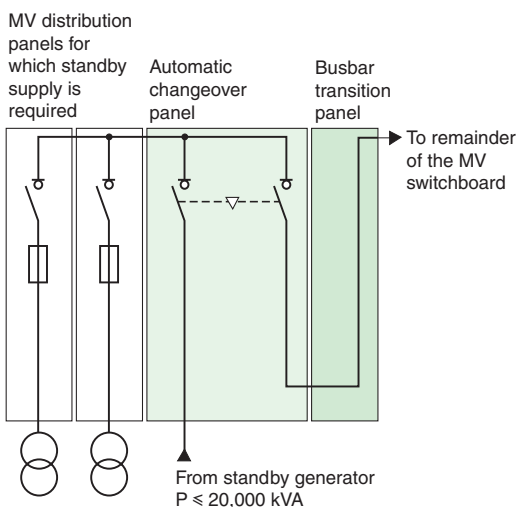


Fig. B33 : Section of MV switchboard including standby supply panel

■ Control

When generators at a consumer's substation operate in parallel with all the generation of the utility power supply system, supposing the power system voltage is reduced for operational reasons (it is common to operate MV systems within a range of $\pm 5\%$ of nominal voltage, or even more, where load-flow patterns require it), an AVR set to maintain the voltage within $\pm 3\%$ (for example) will immediately attempt to raise the voltage by increasing the excitation current of the alternator.

Instead of raising the voltage, the alternator will simply operate at a lower power factor than before, thereby increasing its current output, and will continue to do so, until it is eventually tripped out by its overcurrent protective relays. This is a well-known problem and is usually overcome by the provision of a "constant power-factor" control switch on the AVR unit.

By making this selection, the AVR will automatically adjust the excitation current to match whatever voltage exists on the power system, while at the same time maintaining the power factor of the alternator constant at the pre-set value (selected on the AVR control unit).

In the event that the alternator becomes decoupled from the power system, the AVR must be automatically (rapidly) switched back to "constant-voltage" control.

5.3 Parallel operation of transformers

The need for operation of two or more transformers in parallel often arises due to:

- Load growth, which exceeds the capacity of an existing transformer
- Lack of space (height) for one large transformer
- A measure of security (the probability of two transformers failing at the same time is very small)
- The adoption of a standard size of transformer throughout an installation

Total power (kVA)

The total power (kVA) available when two or more transformers of the same kVA rating are connected in parallel, is equal to the sum of the individual ratings, providing that the percentage impedances are all equal and the voltage ratios are identical.

Transformers of unequal kVA ratings will share a load practically (but not exactly) in proportion to their ratings, providing that the voltage ratios are identical and the percentage impedances (at their own kVA rating) are identical, or very nearly so. In these cases, a total of more than 90% of the sum of the two ratings is normally available.

It is recommended that transformers, the kVA ratings of which differ by more than 2:1, should not be operated permanently in parallel.

Conditions necessary for parallel operation

All paralleled units must be supplied from the same network.

The inevitable circulating currents exchanged between the secondary circuits of paralleled transformers will be negligibly small providing that:

- Secondary cabling from the transformers to the point of paralleling have approximately equal lengths and characteristics
- The transformer manufacturer is fully informed of the duty intended for the transformers, so that:
 - The winding configurations (star, delta, zigzag star) of the several transformers have the same phase change between primary and secondary voltages
 - The short-circuit impedances are equal, or differ by less than 10%
 - Voltage differences between corresponding phases must not exceed 0.4%
 - All possible information on the conditions of use, expected load cycles, etc. should be given to the manufacturer with a view to optimizing load and no-load losses

5 The consumer substation with MV metering

B36

Common winding arrangements

As described in 4.4 “Electrical characteristics-winding configurations” the relationships between primary, secondary, and tertiary windings depend on:

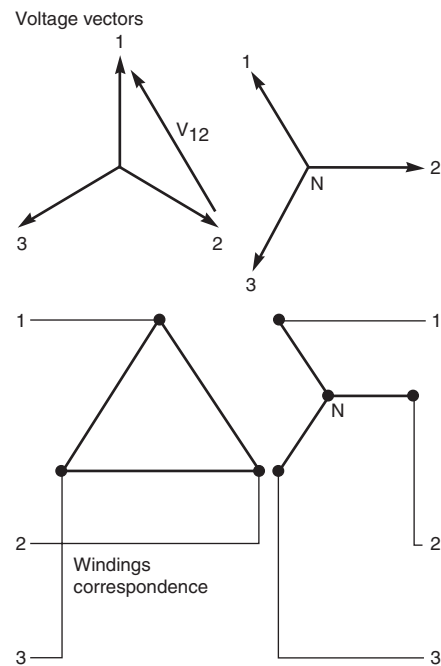
- Type of windings (delta, star, zigzag)
- Connection of the phase windings

Depending on which ends of the windings form the star point (for example), a star winding will produce voltages which are 180° displaced with respect to those produced if the opposite ends had been joined to form the star point. Similar 180° changes occur in the two possible ways of connecting phase-to-phase coils to form delta windings, while four different combinations of zigzag connections are possible.

- The phase displacement of the secondary phase voltages with respect to the corresponding primary phase voltages.

As previously noted, this displacement (if not zero) will always be a multiple of 30° and will depend on the two factors mentioned above, viz type of windings and connection (i.e. polarity) of the phase windings.

By far the most common type of distribution transformer winding configuration is the Dyn 11 connection (see Fig. B34).



V_{12} on the primary winding produces V_{1N} in the secondary winding and so on ...

Fig. B34 : Phase change through a Dyn 11 transformer

6 Constitution of MV/LV distribution substations

B37

MV/LV substations are constructed according to the magnitude of the load and the kind of power system in question.

Substations may be built in public places, such as parks, residential districts, etc. or on private premises, in which case the power supply authority must have unrestricted access. This is normally assured by locating the substation, such that one of its walls, which includes an access door, coincides with the boundary of the consumers premises and the public way.

6.1 Different types of substation

Substations may be classified according to metering arrangements (MV or LV) and type of supply (overhead line or underground cable).

The substations may be installed:

- Either indoors in room specially built for the purpose, within a building, or
- An outdoor installation which could be :
 - Installed in a dedicated enclosure prefabricated or not, with indoor equipment (switchgear and transformer)
 - Ground mounted with outdoor equipment (switchgear and transformers)
 - Pole mounted with dedicated outdoor equipment (switchgear and transformers)

Prefabricated substations provide a particularly simple, rapid and competitive choice.

6.2 Indoor substation

Conception

Figure B35 shows a typical equipment layout recommended for a LV metering substation.

Remark: the use of a cast-resin dry-type transformer does not need a fireprotection oil sump. However, periodic cleaning is needed.

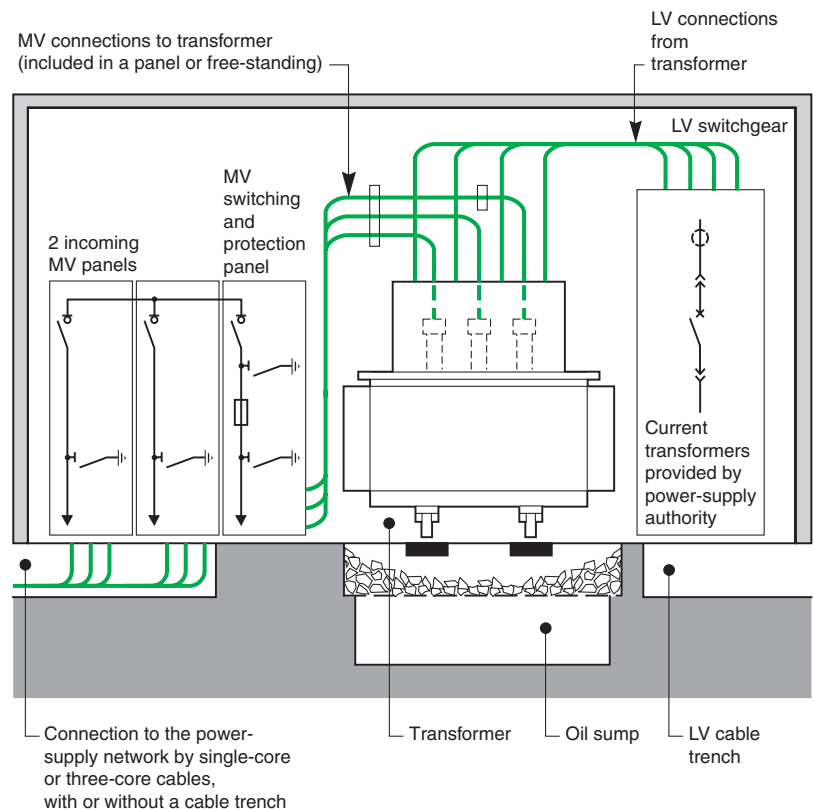


Fig. B35 : Typical arrangement of switchgear panels for LV metering

Service connections and equipment interconnections

At high voltage

- Connections to the MV system are made by, and are the responsibility of the utility
- Connections between the MV switchgear and the transformers may be:
 - By short copper bars where the transformer is housed in a panel forming part of the MV switchboard
 - By single-core screened cables with synthetic insulation, with possible use of plug-in type terminals at the transformer

At low voltage

- Connections between the LV terminals of the transformer and the LV switchgear may be:
 - Single-core cables
 - Solid copper bars (circular or rectangular section) with heat-shrinkable insulation

Metering (see Fig. B36)

- Metering current transformers are generally installed in the protective cover of the power transformer LV terminals, the cover being sealed by the supply utility
- Alternatively, the current transformers are installed in a sealed compartment within the main LV distribution cabinet
- The meters are mounted on a panel which is completely free from vibrations
- Placed as close to the current transformers as possible, and
- Are accessible only to the utility

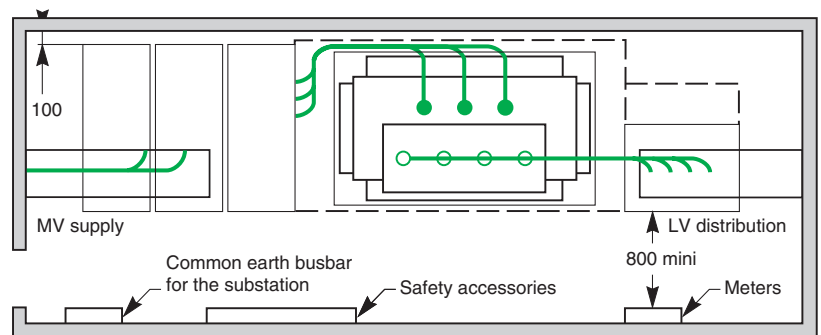


Fig. B36 : Plan view of typical substation with LV metering

Earthing circuits

The substation must include:

- An earth electrode for all exposed conductive parts of electrical equipment in the substation and exposed extraneous metal including:
 - Protective metal screens
 - Reinforcing rods in the concrete base of the substation

Substation lighting

Supply to the lighting circuits can be taken from a point upstream or downstream of the main incoming LV circuit-breaker. In either case, appropriate overcurrent protection must be provided. A separate automatic circuit (or circuits) is (are) recommended for emergency lighting purposes.

Operating switches, pushbuttons, etc. are normally located immediately adjacent to entrances.

Lighting fittings are arranged such that:

- Switchgear operating handles and position indication markings are adequately illuminated
- All metering dials and instruction plaques and so on, can be easily read

Materials for operation and safety

According to local safety rules, generally, the substation is provided with:

- Materials for assuring safe exploitation of the equipment including:
 - Insulating stool and/or an insulating mat (rubber or synthetic)
 - A pair of insulated gloves stored in an envelope provided for the purpose
 - A voltage-detecting device for use on the MV equipment
 - Earthing attachments (according to type of switchgear)
- Fire-extinguishing devices of the powder or CO2 type
- Warning signs, notices and safety alarms:
 - On the external face of all access doors, a DANGER warning plaque and prohibition of entry notice, together with instructions for first-aid care for victims of electrical accidents.

6.3 Outdoor substations

Outdoor substation with prefabricated enclosures

A prefabricated MV/LV substation complying with IEC 62271-202 standard includes :

- equipment in accordance with IEC standards
- a type tested enclosure, which means during its design, it has undergone a battery of tests (see Fig. B37):
 - Degree of protection
 - Functional tests
 - Temperature class
 - Non-flammable materials
 - Mechanical resistance of the enclosure
 - Sound level
 - Insulation level
 - Internal arc withstand
 - Earthing circuit test
 - Oil retention,...

Use of equipment conform to IEC standards:

- Degree of protection
- Electromagnetic compatibility
- Functional tests
- Temperature class
- Non-flammable materials

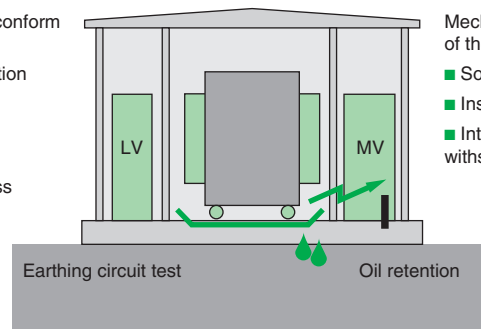


Fig. B37 : Type tested substation according to IEC 62271-202 standard

Main benefits are :

- Safety:
 - For public and operators thanks to a high reproducible quality level
- Cost effective:
 - Manufactured, equipped and tested in the factory
 - Delivery time
 - Delivered ready to be connected.

IEC 62271-202 standard includes four main designs (see Fig. B38)

- Walk-in type substation :
 - Operation protected from bad weather conditions
- Non walk-in substation
- Ground space savings, and outdoors operations
- Half buried substation
- Limited visual impact
- Underground substation
- Blends completely into the environment.

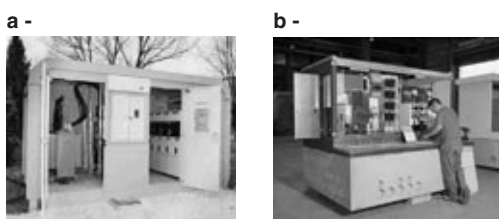
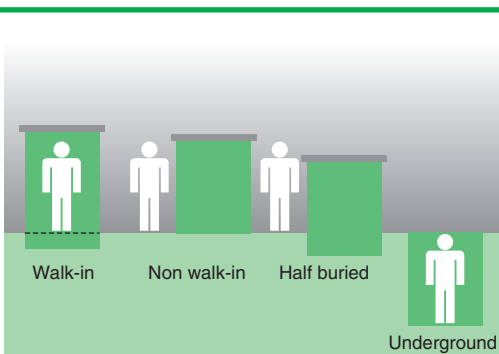


Fig. B38 : The four designs according to IEC 62271-202 standard and two pictures [a] walk-in type MV/LV substation; [b] half buried type MV/LV substation

6 Constitution of MV/LV distribution substations

B40

Outdoor substations without enclosures (see Fig. B39)

These kinds of outdoor substation are common in some countries, based on weatherproof equipment exposed to the elements.

These substations comprise a fenced area in which three or more concrete plinths are installed for:

- A ring-main unit, or one or more switch-fuse or circuit-breaker unit(s)
- One or more transformer(s), and
- One or more LV distribution panel(s).

Pole mounted substations

Field of application

These substations are mainly used to supply isolated rural consumers from MV overhead line distribution systems.

Constitution

In this type of substation, most often, the MV transformer protection is provided by fuses.

Lightning arresters are provided, however, to protect the transformer and consumers as shown in **Figure B40**.

General arrangement of equipment

As previously noted the location of the substation must allow easy access, not only for personnel but for equipment handling (raising the transformer, for example) and the manœuvring of heavy vehicles.



Fig. B39 : Outdoor substations without enclosures

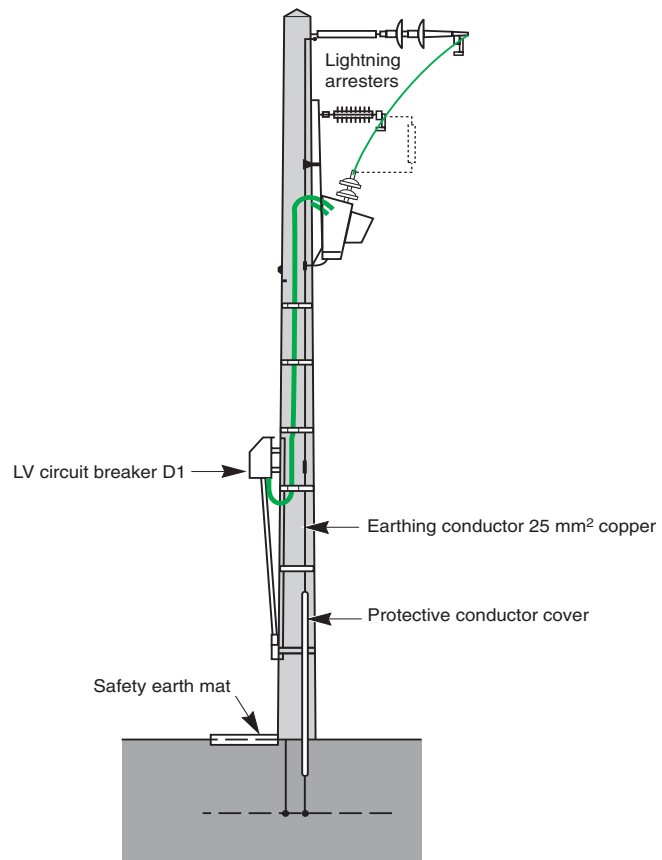


Fig. B40 : Pole-mounted transformer substation